

# C-MAC<sup>®</sup> Test kit

## User's Manual



[www.c-mac.net](http://www.c-mac.net)



## Procedures

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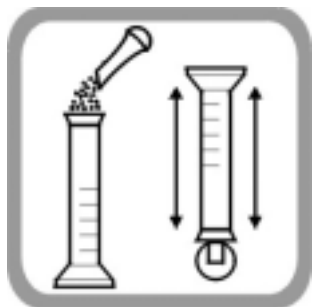

**Aluminum (0.008 ~ 0.800 mg/L Al<sup>3+</sup>)**
**Aluminon Method**

Required Reagents	Aluminum Reagent Pillow		Cat. NO.	10810-00
	Ascorbic Acid Pillow			
	Bleaching Reagent Pillow			
Interferences	Acidity	If greater than 300 mg/L acidity as CaCO <sub>3</sub> , Add one drop of m-Nitrophenol Indicator Solution and 5N NaOH Solution to the sample. Invert to mix. Repeat as often as necessary until the color changes from colorless to yellow. Add one drop of 5.25 N Sulfuric Acid Standard Solution to change the solution from yellow back to colorless.		
	Alkalinity	1000 mg/L as CaCO <sub>3</sub> : Add one drop of m-Nitrophenol Indicator Solution to the sample. A yellow color indicates excessive alkalinity. Add one drop of 5.25 N Sulfuric Acid Standard Solution to change the solution from yellow back to colorless.		
	Fluoride	At all leves		
	Iron	Greater than 20 mg/L		
	Phosphate	Greater than 50 mg/L		
	Polyphosphate	At all levels by causing negative errors. Must be converted to orthophosphate.		
Sampling Storage & Preservation	Collect samples in a clean glass or plastic container. Preserved the sample by adjusting the pH to 2 or less with nitric acid(about 1.5mL per liter). Can be 6 months at room temperature. Before analysis, adjust the pH to 3.5 ~ 4.5 with 5.0 N NaOH solution.			
Tips & Techniques	Digestion is required for determining total aluminum. Clean glassware with 6.0 N HCl and Deionized water before analysis. The sample temperature must be between 20 ~ 25 for accurate results. Clean glassware with soap and a brush immediately following analysis.			



## Procedures

## Aluminon Method



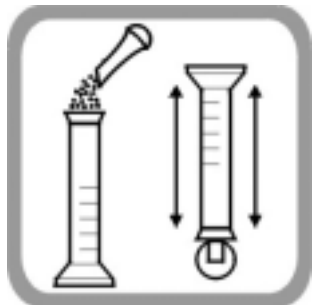
1. Fill the cylinder to the **50 mL** and Add the contents of one Ascorbic Acid Pillow. Stopper. Invert several times to dissolve powder.



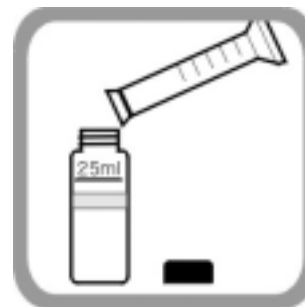
2. Add the contents of one Aluminum Reagent Powder Pillow. Stopper. Invert for 1 minute to dissolve the powder completely. (Red-Orange color will develop if Aluminum is present)



3. Pour **25 mL** of the mixture into a 25 mL sample cell. (This is the prepared sample.)



4. Add the contents of one Bleaching Reagent Pillow to the remaining 25 mL in the cylinder. Stopper. Shake for **30 seconds** vigorously.



5. Pour the 25 mL of solution from the cylinder into a second 25 mL sample cell. A **15 minute** reaction period will begin. (This is the blank.)



6. After choosing C-MAC mode in the program, choose **Prog.# 1**.  
(HACH DR/890 : 1  
DR/2010 & 2500 : 10  
DR/4000 : 1000)



7. Within **3 minutes** after the timer beep, wipe the blank and place it into the cell holder. Place the cover on the sample cell. Press Zero.



8. Wipe the prepared sample and place it into the cell holder. Place the cover on the sample cell. Press Enter.  
(Results will appear in mg/L Al<sup>3+</sup>)

Bromine (0.05 ~ 4.50 mg/L Br<sub>2</sub>)

## DPD Method

Required Reagents	DPD Free Chlorine Reagent Pillow	Cat. NO. 11010-00
Interferences	Acidity	Greater than 150 mg/L as CaCO <sub>3</sub> : Neutralize with 1N NaOH
	Alkalinity	Greater than 250 mg/L as CaCO <sub>3</sub> : Neutralize with 1N H <sub>2</sub> SO <sub>4</sub>
	Chlorine, Chlorine Dioxide	At all levels
	Chloramines, organic	May interfere
	Hardness	No effect at less than 1,000 mg/L as CaCO <sub>3</sub>
	Iodine	At all levels
	Mn <sup>4+</sup> , Mn <sup>7+</sup> or Cr <sup>6+</sup>	After adjusting sample pH to 6-7, add 3 drops KI(30g/L) to a 25mL sample. Mix and wait 1 minute. Add 3 drops sodium arsenite(5g/L) and mix. Analyze 10mL of the treated sample. Subtract the result from this test from the original analysis to obtain the correct bromine concentration.
	Monochloramine, Ozone	At all levels
	Peroxides	May interfere
Sampling Storage & Preservation	Extreme sample pH or highly buffered samples	Neutralize to pH 6 ~ 7
	Collect samples in clean, dry glass containers. If sampling from a tap, allow the water to flow at least 5 minutes to ensure a representative sample. Avoid excessive agitation and exposure to sunlight. Allow several volumes of water to overflow the container and cap the container so there is no headspace above the sample. Analyze samples immediately. Do not preserve.	
Tips & Techniques	If the samples temporarily turns yellow after reagent addition, dilute a fresh sample and repeat the test. For more accurate results, determine a reagent blank value for each new lot of reagent. Follow the procedure using deionized water in place of the sample. Subtract the reagent blank value from the final results of perform a reagent blank adjust.	



## Procedures

## DPD Method



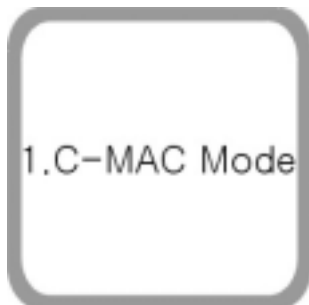
1. Fill a sample cell with **10 mL** of sample.



2. Add the contents of one DPD Free Chlorine Reagent Pillow to the sample cell (the prepared sample). Stopper. Invert to dissolve the powder. A **3-minute** reaction period will begin. A pink color will develop if Bromine is present.



3. Fill a second sample cell with **10 mL** of sample.(the blank)



4. After choosing C-MAC mode in the program, choose **Prog.# 4**.

(HACH DR/890 : 4  
DR/2010 & 2500 : 50  
DR/4000 : 1300)



5. Wipe the blank and place it into the cell holder.

Place the cover on the sample cell.

Press Zero.



6. Within **3 minutes** after the timer beep, wipe the prepared sample and place it into the cell holder. Place the cover on the sample cell. Press Enter.

(Results will appear in mg/L Br<sub>2</sub>)

Chlorine, Free (0.02 ~ 2.00 mg/L Cl<sub>2</sub>)

## DPD Method

Required Reagents	DPD Free Chlorine Reagent Pillow	Cat. NO.	11210-00
Interferences	Acidity	Greater than 150 mg/L as CaCO <sub>3</sub> : Neutralize with 1N NaOH	
	Alkalinity	Greater than 250 mg/L as CaCO <sub>3</sub> : Neutralize with 1N H <sub>2</sub> SO <sub>4</sub>	
	Bromine, Br <sub>2</sub> , Chlorine Dioxide	At all levels	
	Chloramines, organic	May interfere	
	Hardness	No effect at less than 1,000 mg/L as CaCO <sub>3</sub>	
	Iodine, I <sub>2</sub>	At all levels	
	Mn <sup>4+</sup> , Mn <sup>7+</sup> or Cr <sup>6+</sup>	After adjusting sample pH to 6-7, add 3 drops KI(30g/L) to a 25mL sample Mix and wait 1 minute. Add 3 drops sodium arsenite(5g/L) and mix. Analyze 10mL of the treated sample. Substract the result from this test from the original analysis to obtain the correct bromine concentration.	
	Monochloramine	When read within 1 minutes after reagent addition, 3mg/L monochloramine causes less than a 0.1 mg/L increase in the reading.	
	Ozone	At all levels	
Sampling Storage & Preservation	Peroxides	May interfere	
	Extreme sample pH or highly buffered samples	Neutralize to pH 6 ~ 7 with 1N H <sub>2</sub> SO <sub>4</sub> or 1N NaOH	
	Avoid plastic containers. Pretreat glass sample containers to remove any chlorine demand by soaking in a dilute bleach solution (Bleach 1mL per liter) for at least 1hour. Rinse thoroughly with deionized or distilled water. If sampling from a tap, allow the water to flow at least 5minutes to ensure a representative sample. Allow several volumes of water to overflow the container and cap the container so there is no headspace above the sample. Analyze samples immediately. Do not preserve.		



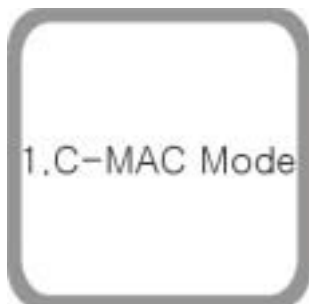


## Procedures

## DPD Method



1. Fill a sample cell with **10 mL** of sample.  
(the blank)



2. After choosing C-MAC mode in the program, choose **Prog.# 9**.  
(HACH DR/890 : 9  
DR/2010 & 2500 : 80  
DR/4000 : 1450)



3. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



4. Fill a second sample cell with **10 mL** of sample.



5. Add the contents of one DPD Free Chlorine Reagent Pillow to the sample cell. (the prepared sample). Swirl the sample cell for **20 seconds** to mix.



6. Within **1 minute** of adding the reagent, wipe the prepared sample and place it into the cell holder. Place the cover on the sample cell. Press Enter.  
(Results will appear in mg/L Cl<sub>2</sub>)

Chlorine, Total (0.02 ~ 2.00 mg/L Cl<sub>2</sub>)

## DPD Method

Required Reagents		DPD Total Chlorine Reagent Pillow	Cat. NO.	11310-00
Interferences	Acidity	Greater than 150 mg/L as CaCO <sub>3</sub> : Neutralize with 1N NaOH		
	Alkalinity	Greater than 250 mg/L as CaCO <sub>3</sub> : Neutralize with 1N H <sub>2</sub> SO <sub>4</sub>		
	Bromine, Br <sub>2</sub> , Chlorine Dioxide	At all levels		
	Chloramines, organic	May interfere		
	Hardness	No effect at less than 1,000 mg/L as CaCO <sub>3</sub>		
	Iodine, I <sub>2</sub>	At all levels		
	Mn <sup>4+</sup> , Mn <sup>7+</sup> or Cr <sup>6+</sup>	After adjusting sample pH to 6-7, add 3 drops KI(30g/L) to a 25mL sample Mix and wait 1 minute. Add 3 drops sodium arsenite(5g/L) and mix. Analyze 10mL of the treated sample. Substract the result from this test from the original analysis to obtain the correct bromine concentration.		
	Monochloramine	When read within 1 minutes after reagent addition, 3mg/L monochloramine causes less than a 0.1 mg/L increase in the reading.		
	Ozone	At all levels		
	Peroxides	May interfere		
	Extreme sample pH or highly buffered samples	Neutralize to pH 6 ~ 7 with 1N H <sub>2</sub> SO <sub>4</sub> or 1N NaOH		
Sampling Storage & Preservation	Avoid plastic containers. Pretreat glass sample containers to remove any chlorine demand by soaking in a dilute bleach solution (Bleach 1mL per liter) for at least 1hour. Rinse thoroughly with deionized or distilled water. If sampling from a tap, allow the water to flow at least 5minutes to ensure a representative sample. Allow several volumes of water to overflow the container and cap the container so there is no headspace above the sample. Analyze samples immediately. Do not preserve.			



## Procedures

## DPD Method



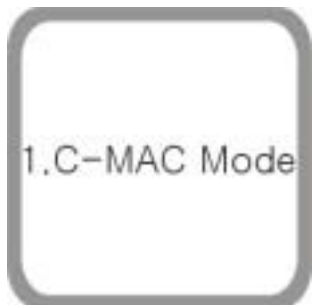
1. Fill a sample cell with **10 mL** of sample.  
(the prepared sample)



2. Add the contents of one DPD Total Chlorine Reagent Pillow to the sample cell. Swirl the sample cell for **20 seconds** to mix. A **3 minute** reaction period will begin. Perform next steps during this period.



3. Fill a second sample cell with **10 mL** of sample.(the blank)



4. After choosing C-MAC mode in the program, choose **Prog.# 9**.  
(HACH DR/890 : 9  
DR/2010 & 2500 : 80  
DR/4000 : 1450)



5. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



6. Within **3 minutes** after the timer beep, wipe the prepared sample and place it into the cell holder. Place the cover on the sample cell. Press Enter.  
(Results will appear in mg/L Cl<sub>2</sub>)

Chlorine Dioxide (0.04 ~ 5.00 mg/L ClO<sub>2</sub>)

## DPD Method

Required Reagents	DPD Free Chlorine Reagent Pillow Glycine Reagent		Cat. NO.	11430-00
Interferences	Acidity	Greater than 150 mg/L CaCO <sub>3</sub>	Cr <sup>6+</sup>	Greater than 2 mg/L
	Alkalinity	Greater than 250 mg/L CaCO <sub>3</sub>	Metals (Cl <sub>2</sub> : 0.6mg/L)	Copper: Greater than 10 mg/L Nickel: Greater than 50 mg/L Other metals may also interfere : add more glycine
	Bromine	At all levels		
	Chlorine	Greater than 6 mg/L		
	Chloramines, organic	At all levels	Monochloramine	When read within 1 minutes after reagent addition, 3mg/L monochloramine causes less than a 0.1 mg/L increase in the reading
	Flocculating agents (Cl <sub>2</sub> : 0.6mg/L)	Greater than Al(SO <sub>4</sub> ) <sub>3</sub> 500 mg/L Greater than FeCl <sub>2</sub> 200 mg/L		
	Hardness	Greater than 1000 mg/L as CaCO <sub>3</sub>	Ozone	Greater than 1.5mg/L
	Iodine	At all levels	Peroxides	At all levels
	Mn <sup>4+</sup> , Mn <sup>7+</sup>	At all levels	Extreme sample pH or highly buffered samples	Neutralize to pH 6 ~ 7
Sampling Storage & Preservation	Avoid plastic containers. Pretreat glass sample containers to remove any chlorine demand by soaking in a dilute bleach solution (Bleach 1mL per liter) for at least 1hour. Rinse thoroughly with deionized or distilled water. If sampling from a tap, allow the water to flow at least 5minutes to ensure a representative sample. Allow several volumes of water to overflow the container and cap the container so there is no headspace above the sample. Analyze samples immediately. Do not preserve.			
Tips & Techniques	Many factors, including reactant concentrations, sunlight, pH, temperature, and salinity influence decomposition of chlorine dioxide in water. For more accurate results, determine a reagent blank value for each new lot of reagent. Follow the procedure using deionized water in place of the sample. Subtract the reagent blank value from the final results of perform a reagent blank adjust. If the chlorine dioxide concentration exceeds the upper limit of the test, the color may fade or the sample turn yellow.			



## Procedures

## DPD Method

## 1. C-MAC Mode

1. After choosing C-MAC mode in the program, choose **Prog.# 101**.

(HACH DR/890 : 112

DR/2010 & 2500 : 76

DR/4000 : 1530)

2. Fill a sample cell with **10 mL** of sample.  
(the prepared sample)

Fill a second sample cell with **10 mL** of sample. (the blank)

3. Wipe the blank and place it into the cell holder.

Place the cover on the sample cell.

Press Zero.

4. Add **4 drops** of Glycine Reagent to the sample cell. Swirl to mix.

5. Add the contents of one DPD Free Chlorine Reagent Pillow to the sample cell. (the prepared sample) Cap the cell and swirl to mix. Wait 30 seconds for undissolved powder to settle.

6. Within **1 minute** of adding the reagent, wipe the prepared sample and place it into the cell holder. Place the cover on the sample cell. Press Enter.  
(Results will appear in mg/L  $\text{ClO}_2$ )

Chromium Hexavalent (0.01 ~ 0.60 mg/L Cr<sup>6+</sup>)

## 1,5-Diphenylcarbohydrazide Method

Required Reagents	Chromium 3 Reagent Pillow		Cat. NO.	11510-00
Interferences	Iron	May interfere above 1 mg/L		
	Mercurous & Mercuric Ions	slightly		
	pH	Highly buffered samples or extreme sample pH may exceed the buffering capacity of the reagents and require sample pretreatment.		
	Vanadium	May interfere above 1 mg/L		
	Turbidity	For turbid samples, treat the blank with the contents of one Acid Reagent Powder Pillow. This will ensure that any turbidity dissolved by the acid in the Chromium 3 Reagent. Chromium 3 Reagent will also be dissolved in the blank.		
Sampling,Storage & Preservation	Collect samples in a cleaned glass or plastic container. Store at 4 °C (39 °F) up to 24 hours. Samples must be analyzed within 24 hours.			
Tips & Techniques	At high chromium levels, a precipitate will form. The final samples are highly acidic. Neutralize to pH 6.9 with NaOH Standard Solution and flush down the drain for disposal. For more accurate results, determine a reagent blank value for each new lot of reagent. Follow the procedure using deionized water in place of the sample. Subtract the reagent blank value from the final results of perform a reagent blank adjust.			



## Procedures

## 1,5-Diphenylcarbohydrazide Method



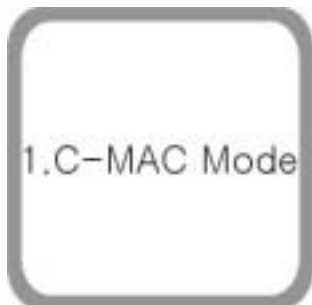
1. Fill a sample cell with **10 mL** of sample.  
(the prepared sample)



2. Add the contents of one Chromium 3 Reagent Pillow to the sample cell. Cap and invert gently to mix.  
A **5 minute** reaction period will begin.  
(A purple color will form if hexavalent chromium is present.)



3. Fill a second sample cell with **10 mL** of sample. (the blank)



4. After choosing C-MAC mode in the program, choose **Prog.# 13**.  
(HACH DR/890 : 13  
DR/2010 & 2500 : 90  
DR/4000 : 1560)



5. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



6. Wipe the prepared sample and place it into the cell holder. Place the cover on the sample cell. Press Enter.  
(Results will appear in mg/L  $\text{Cr}^{6+}$  )



## Chromium, Total (0.01 ~ 0.60 mg/L Cr)

## Alkaline Hypobromite Oxidation Method

Required Reagents	Acid Reagent Pillow	Cat. NO.	11520-00
	Chromium 3 Reagent Pillow		
	Chromium 1 Reagent Pillow		
	Chromium 2 Reagent Pillow		
Interferences	Extreme sample pH or highly buffered samples	may exceed the buffering capacity of the reagents and require sample pretreatment.	
	Organic material	May inhibit complete oxidation of trivalent chromium. If high levels of organic material are present, digestion is required.	
	Turbidity	For turbid samples, treat the 25-mL blank and the sample the same during steps 1-6	
Sampling Storage & Preservation	Collect samples in acid-washed glass or plastic containers. To preserve samples adjust the pH to 2 or less with nitric acid (about 2mL per liter). Store preserved samples at room temperature up to six months. Adjust the pH to about 4 with 5.0 N NaOH.		
Tips & Techniques	Undissolved powder does not affect accuracy. Prepare a boiling water bath. For more accurate results, determine a reagent blank value for each new lot of reagent. Follow the procedure using deionized water in place of the sample. Subtract the reagent blank value from the final results of perform a reagent blank adjust. Use finger cots to handle hot sample cells..		



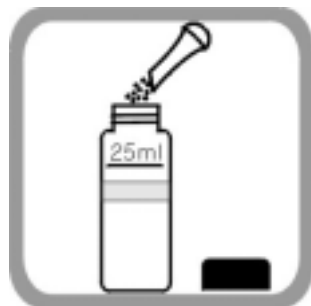


## Procedures

## Alkaline Hypobromite Oxidation Method



1. Fill a sample cell with **25 mL** of sample.



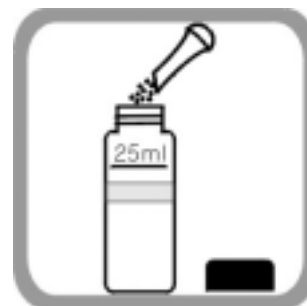
2. Add the contents of one Chromium 1 Reagent Pillow to the sample cell. Cap and invert gently to mix. (the prepared sample)



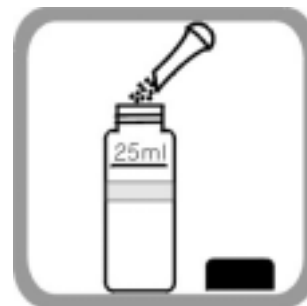
3. Remove the cap and place the prepared sample into a boiling water bath. A **5 minute** reaction period will begin.



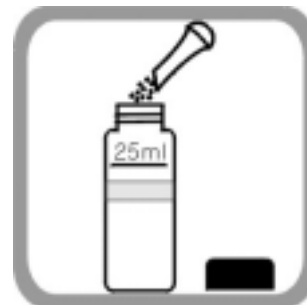
4. When the timer beeps, remove the prepared sample. Using running water, cool the cell to **25**. Be sure the caps are on tightly.



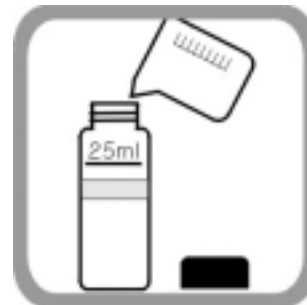
5. Add the contents of one Chromium 2 Reagent Pillow to the sample cell. Cap and invert gently to mix.



6. Add the contents of one Acid Reagent Pillow to the sample cell. Cap and invert gently to mix.



7. Add the contents of one Chromium 3 Reagent Pillow to the sample cell. A **5 minute** reaction period will begin.

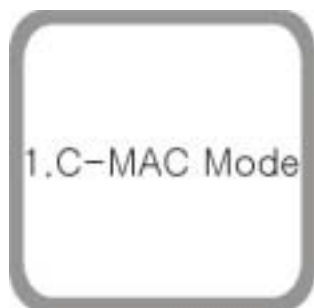


8. Fill a second sample cell with **25 mL** of sample. (the blank)



## Procedures

## Alkaline Hypobromite Oxidation Method



9. After choosing C-MAC mode in the program, choose **Prog.# 15**.

*(HACH DR/890 : 15*

*DR/2010 & 2500 : 100*

*DR/4000 : 1580)*



10. Wipe the blank and place it into the cell holder.

Place the cover on the sample cell.

Press Zero.



11. Wipe the prepared sample and place it into the cell holder. Place the cover on the sample cell. Press Enter.

(Results will appear in mg/L Cr )





## Copper (0.04 ~ 5.00 mg/L Cu)

## Bicinchoninate Method

Required Reagents	Copper Reagent Pillow	Cat. NO.	11710-00
Interferences	Acidity	If the sample is extremely acidic (pH 2 or less) a precipitate may form. Add 8N KOH Standard Solution drop-wise while swirling to dissolve the turbidity	
	Aluminum, Al <sup>3+</sup>	Follow the powder pillow procedure above, but substitute a copper reagent powder A for Copper Reagent Pillow. Results obtained will include total dissolved copper (free and complexed). Requires a 25 mL sample cell.	
	Cyanide, CN <sup>-</sup>	Before adding the Copper reagent powder, add 0.2 mL of formaldehyde to the 10 mL sample. Wait 4 minutes before taking the reading. Multiply the test results by 1.02 to correct for sample dilution by the formaldehyde	
	Hardness	Substitute a copper reagent powder A for Copper Reagent Pillow	
	Iron, Fe <sup>3+</sup>	Substitute a copper reagent powder A for Copper Reagent Pillow	
	Silver, Ag <sup>+</sup>	If a turbidity remains and turns black, silver interference is likely. Add 10 drops of saturated KCl solution to 75 mL of sample, followed by filtering through a fine or highly retentive filter. Use the filtered sample in the procedure.	
Sampling Storage & Preservation	Collect samples in acid-washed glass or plastic containers. To preserve samples adjust the pH to 2 or less with nitric acid (about 2mL per liter). Store preserved samples at room temperature up to six months. Before analysis, adjust the pH to 4.6 with 8 N KOH. Do not exceed pH 6, as copper may precipitate.		
Tips & Techniques	Digestion is required for determining total copper. Accuracy is not affected by undissolved powder.		



## Procedures

## Bicinchoninate Method



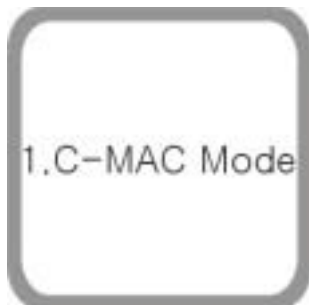
1. Fill a sample cell with **10 mL** of sample.



2. Add the contents of one Copper Reagent Pillow to the sample cell. Cap and invert gently to mix. (the prepared sample)  
A **2 minute** reaction period will begin.



3. Fill a second sample cell with **10 mL** of sample. (the blank)



4. After choosing C-MAC mode in the program, choose **Prog.# 20**.  
(HACH DR/890 : 20  
DR/2010 & 2500 : 135  
DR/4000 : 1700)



5. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



6. Within **30 minutes** after the timer beeps, wipe the prepared sample and place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L Cu)



## Copper (0.002 ~ 0.210 mg/L Cu)

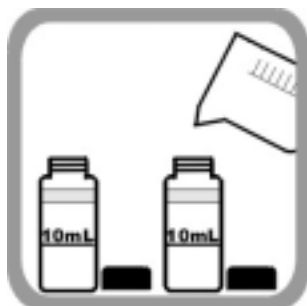
## Porphyrin Method

Required Reagents	Copper Masking Reagent Pillow Porphyrin 1 Reagent Pillow Porphyrin 2 Reagent Pillow		Cat. NO.	11720-00
Interferences	Aluminum, Al <sup>3+</sup>	60 mg/L	Manganese	140 mg/L
	Cadmium, Cd	10 mg/L	Mercury, Hg <sup>2+</sup>	3 mg/L
	Calcium, Ca <sup>2+</sup>	1500 mg/L	Molybdenum	11 mg/L
	Chloride, Cl <sup>-</sup>	90,000 mg/L	Nickel, Ni <sup>2+</sup>	60 mg/L
	Chromium, Cr <sup>6+</sup>	110 mg/L	Potassium, K <sup>+</sup>	60,000 mg/L
	Cobalt, Co <sup>2+</sup>	100 mg/L	Sodium, Na <sup>+</sup>	90,000 mg/L
	Fluoride, F <sup>-</sup>	30,000 mg/L	Zinc, Zn <sup>2+</sup>	9 mg/L
	Iron, Fe <sup>2+</sup>	6 mg/L	Chelating agents	Unless digestion is performed
	Lead, Pb <sup>3+</sup>	3 mg/L	Extreme sample pH or highly buffered samples	may exceed the buffering capacity of the reagents and require sample pretreatment.
	Magnasium	10,000 mg/L		
Sampling Storage & Preservation	Collect samples in acid-washed glass or plastic containers. To preserve samples adjust the pH to 2 or less with nitric acid. (about 5mL per liter). Store preserved samples at room temperature up to six months at room temperature. Before testing, adjust the pH of the preserved sample to between 2-6. If the sample is too acidic, adjust the pH with 5.0 N NaOH solution			
Tips & Techniques	Digestion is required for determining total copper. . Wash all glassware with detergent. Rinse with tap water. Rinse again with 1:1 Nitric Acid Solution. Rinse a third time with 1:1 Nitric Acid Solution. Rinse a third time with copper-free, deionized water.			



## Procedures

## Porphyrin Method



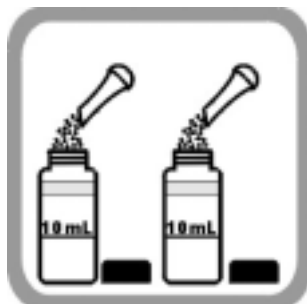
1. Fill two round sample cells with 10 mL of sample.



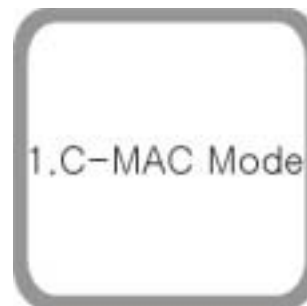
2. Add the contents of one Copper **Masking** Reagent Pillow to the sample cell. Cap and invert gently to mix. (the blank) The second sample cell is the prepared sample.



3. Add the contents of one Porphyrin 1 Reagent Pillow to each sample cell. Cap and invert gently to mix.



4. Add the contents of one Porphyrin 2 Reagent Pillow to each sample cell. Cap and invert gently to mix. If copper is present, the sample will turn blue momentarily, then return to yellow. A 3 minute reaction period will begin.



5. After choosing C-MAC mode in the program, choose **Prog.# 22**.

(HACH DR/890 : 22

DR/2010 & 2500 : 145

DR/4000 : 1720)



6. Wipe the blank and place it into the cell holder.

Place the cover on the sample cell.

Press Zero.



7. Wipe the prepared sample and place it into the cell holder.

Place the cover on the sample cell.

Press Enter.

(Results will appear in mg/L Cu)

Cyanide (0.001 ~ 0.240 mg/L CN<sup>-</sup>)

## Pyridine-Pyrazalone Method

Required Reagents	Cyanide 1 Reagent Pillow	Cat. NO.	11810-00
	Cyanide 2 Reagent Pillow		
	Cyanide 3 Reagent Pillow		
Interferences	Chlorine	Large amounts of chlorine in the sample will cause a milky white precipitate after the addition of the Cyanide 3 reagent. If chlorine or other oxidizing agents are known to be present, pretreat the sample before testing using the procedure in this table for oxidizing agents.	
	Metals	Ni or Co up to 1 mg/L do not interfere. Eliminate the interference from up to 20 mg/L Cu and 5 mg/L iron by adding the contents of one Chelating Reagent Powder Pillow to the sample and then mixing before adding Cyanide 1 Reagent Powder Pillow. Prepare a reagent blank of deionized water and reagents to zero the instrument.	
	Oxidizing Agents	<p>Adjust a 25 mL portion of the alkaline sample to pH 7-9 with 2.5 N HCl Standard Solution. Count the number of drops of acid added.</p> <p>Add 2 drops of KI Solution and 2 drops of Starch Indicator Solution to the sample. Swirl to mix. The sample will turn blue if oxidizing agents are present.</p> <p>Add Sodium Arsenite Solution drop-wise until the sample turns colorless. Swirl the sample thoroughly after each drop. Count the number of drops.</p> <p>Take another 25 mL sample and add the total number of drops of HCl Standard Solution counted in step . Subtract one drop from the amount of Sodium Arsenite Solution added in step . Add this amount to the sample and mix thoroughly. Continue with step of the cyanide procedure.</p>	
	Reducing Agents	<p>Adjust a 25 mL portion of the alkaline sample to pH 7-9 with 2.5 N HCl Standard Solution. Count the number of drops of acid added.</p> <p>Add 4 drops of KI Solution and 4 drops of Starch Indicator Solution to the sample. Swirl to mix. The sample should be colorless.</p> <p>Add Bromine Water drop-wise until a blue color appears. Swirl the sample thoroughly after each addition. Count the number of drops.</p> <p>Take another 25 mL sample and add the total number of drops of HCl Acid Standard Solution counted in step . Add the total number of drops of Bromine Water counted in step c to the sample and mix thoroughly. Continue with step of the cyanide procedure.</p>	
	Turbidity	Large amounts of turbidity will cause high readings. Use filter paper and a funnel to filter highly turbid water samples. The test results should then be recorded as soluble cyanide.	



<b>Tips &amp; Techniques</b>	Use a water bath to maintain the optimum temperature for the reaction in this test (25 °C). Samples at less than 23 °C require longer reaction times, and samples at greater than 25 °C yield low results. longer reaction times, and samples at greater than 25 °C yield low results water in place of the sample. Subtract the reagent blank value from the final results or perform a reagent blank adjust. The timing of reagent adding is critical. You may find it useful to open the necessary reagents before starting this sequence. All samples to be analyzed for cyanide should be treated by acid distillation except when experience has shown that there is no difference in results obtained with or without distillation.
<b>Sampling, Storage &amp; Preservation</b>	Collect samples in glass or plastic bottles and analyze as quickly as possible. The presence of oxidizing agents, sulfides and fatty acids can cause the loss of cyanide during sample storage. Samples containing these substances must be pretreated as described below before preservation with NaOH. If the sample contains sulfide and is not pretreated, it must be analyzed within 24 hours. Preserve the sample by adding 4.0 mL of 5.0 N NaOH to each liter(or quart) of sample, using a glass serological pipet and pipet filler. Store the samples at 4 °C (39 °F) or less. Samples preserved in this manner can be stored for 14days. Before testing samples should be adjusted to approximately pH 7 with 2.5 N HCl.
<b>Acid Distillation</b>	<p>With most compounds, a one-hour reflux is adequate. If thiocyanate is present in the original sample, a distillation step is absolutely necessary as thiocyanate causes a positive interference. High concentrations of Sulfidethiocyanate can yield a substantial quantity of sulfide in the distillate. The “rotten egg” smell of hydrogen sulfide will accompany the distillate when sulfide is present. The sulfide must be removed from the distillate prior to testing. If cyanide is not present, the amount of thiocyanate can be determined. The sample is not distilled and the final reading is multiplied by 2.2. The result is mg/L SCN<sup>-</sup>.The distillate can be tested and treated for sulfide after the last step of the distillation procedure by using the following lead acetate treatment procedure.</p> <p>Place a drop of the distillate (already diluted to 250 mL) on a disc of Hydrogen Sulfide Test Paper that has been wetted with pH 4.0 Buffer Solution.</p> <p>If the test paper darkens, add 2.5 N HCl Standard Solution. drop-wise to the distillate until a neutral pH is obtained.</p> <p>Add a 1-g measuring spoon of lead acetate to the distillate and mix. Repeat step 1.</p> <p>If the test paper continues to turn dark, keep adding lead acetate until the distillate tests negative for sulfide.</p> <p>Filter the black lead sulfide precipitate through filter paper and a funnel. Neutralize the liquid filtrate to pH 7 and immediately analyze for cyanide.</p> <p><b>Acid Distillation Procedure</b></p> <p>Fill a 100 mL sample(below 0.05 mg CN) at 500 mL distillation flask and dilute to 250 mL with deionized water.</p> <p>Adding 2~3 drops phenolphthalein ethylalcohol solution(0.5 W/V%) as indicator.</p> <p>Neutralize with phosphoric acid or 2% NaOH solution and set up cyanide distillatilling apparatus.</p> <p>Adding ammonium sulfamate solution(10 W/V%) 1mL ,phosphoric acid 10 mL and EDTA solution(for cyanide test) 10 mL. Waiting for several minute. Heat the flask (Distillating velocity : 2~3 mL/min)</p> <p>Collecting the distillate at 100 mL mass cylinder filled with 2% NaOH 20mL until volume is 90 mL</p> <p>Seperate the condenser and rinse the inside of condenser with deionized water. Dillute to 100 mL.</p>



## Procedures

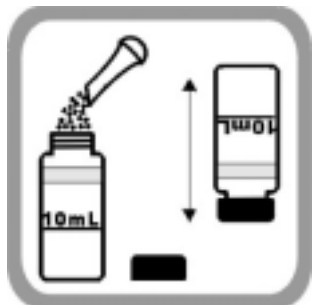
## Pyridine-Pyrazalone Method



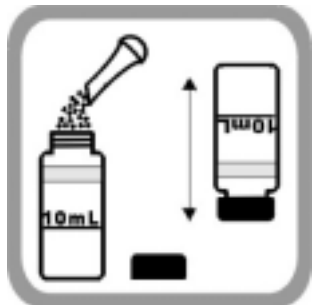
1. Using a graduated cylinder, fill a round sample cell with a **10 mL** of sample.  
(the prepared sample)



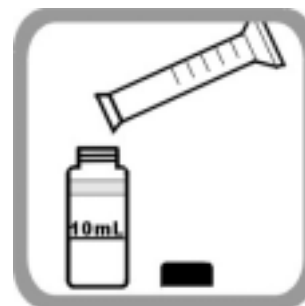
2. Add the contents Cyanide 1 Reagent Pillow. Cap and shake for 30 seconds.  
Leave the sample cell undisturbed for an additional 30 seconds.



3. Add the contents Cyanide 2 Reagent Pillow. Cap and shake for 10 seconds.  
Immediately proceed to next step.  
(Delaying the addition of the Cyanide 2 reagent will produce low test results.)



4. Add the contents Cyanide 3 Reagent Pillow. Cap and shake vigorously.  
A **30 minute** reaction period will begin.  
(If cyanide is present, the solution will turn from pink to blue)



5. Fill another round sample cell with **10 mL** of sample. (The blank)



6. After choosing C-MAC mode in the program, choose **Prog.# 23**.  
(HACH DR/890 : 23  
DR/2010 & 2500 : 160  
DR/4000 : 1750)



7. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



8. Wipe the prepared sample and place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L CN<sup>-</sup>)





## Cyanuric Acid (5 ~ 50 mg/L Cyan Acid)

## Turbidimetric Method

Required Reagents	Cyanuric Acid Reagent Pillow	Cat. NO.	11910-00
Sampling, Storage & Preservation	Collect samples in clean plastic or glass bottles. Samples must be analyzed within 24 hours.		
Tips & Techniques	<p>Filter highly turbid samples with filter paper and a funnel.</p> <p>After adding the reagent, a white turbidity will form if cyanuric acid is present.</p> <p>Clean sample cells with soap, water, and a brush soon after each test to avoid a build-up of film on the sample cell.</p>		

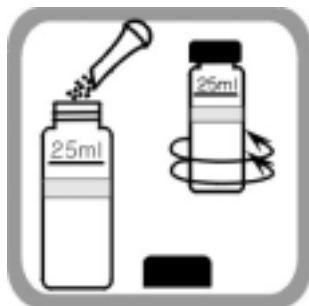


## Procedures

## Turbidimetric Method



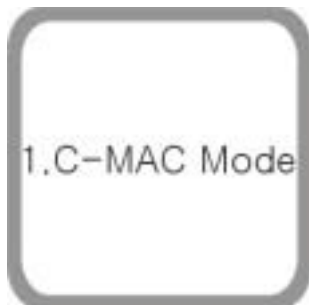
1. Fill a sample cell with **25 mL** of sample.



2. Add the contents Cyanuric Acid Reagent Pillow. Cap and swirl to mix.  
(the prepared sample).  
A **3 minute** reaction period will begin.



3. Fill another round sample cell with **25 mL** of sample.(the blank)



4. After choosing C-MAC mode in the program, choose **Prog.# 24**.  
(HACH DR/890 : 24  
DR/2010 & 2500 : 170)



5. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



6. Within **7 minutes** after the timer beeps, wipe the prepared sample and place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L Cyan Acid)



**Fluoride ( 0.02 ~ 2.00 mg/L F<sup>-</sup> )**

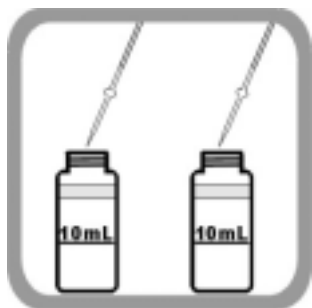
**SPADNS Method**

Required Reagents	SPADNS reagent solution	Cat. NO.	13310-00
Interferences	Alkalinity (as CaCO <sub>3</sub> )	At 5000 mg/L it causes a -0.1 mg/L F <sup>-</sup> error	
	Aluminum	At 0.1 mg/L it causes a .0.1 mg/L F <sup>-</sup> error. To check for interferences from aluminum, read the concentration one minute after reagent addition, then again after 15 minutes. An appreciable increase in concentration suggests aluminum interference. Waiting 2 hours before making the final reading will eliminate the effect of up to 3.0 mg/L aluminum.	
	Chloride	At 7000 mg/L it causes a +0.1 mg/L F <sup>-</sup> error	
	Chlorine	SPADNS Reagent contains enough arsenite to eliminate interference up to 5 mg/L chlorine. For higher chlorine levels, add one drop of Sodium Arsenite Solution to 25 mL of sample for each 2 mg/L of Chlorine.	
	Iron, Ferric	At 10 mg/L it causes a -0.1 mg/L F <sup>-</sup> error	
	Phosphate, ortho	At 16 mg/L it causes a +0.1 mg/L F <sup>-</sup> error	
	Sodium Hexameta-phosphate	At 1.0 mg/L it causes a +0.1 mg/L F <sup>-</sup> error	
	Sulfate	At 200 mg/L it causes a +0.1 mg/L F <sup>-</sup> error	
Sampling, Storage & Preservation	Samples may be stored in glass or plastic bottles for at least seven days when cooled to 4 °C (39 °F) or lower. Warm samples to room temperature before analysis.		
Tips & Techniques	Distillation is required. Interference is eliminated mostly in this procedure. The sample and deionized water should be at the same temperature (±1 °C). Temperature adjustments may be made before or after reagent addition. Fluoride reagent solution is toxic and corrosive.		

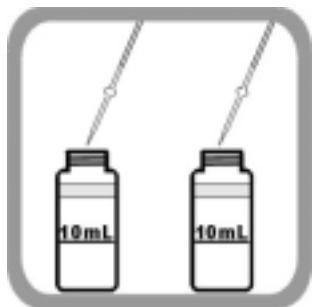


## Procedures

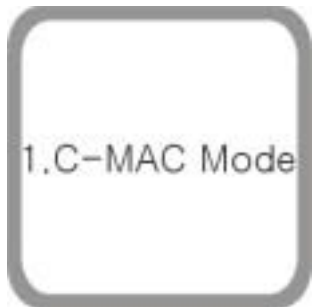
## SPADNS Method



1. Pipet **10 mL** of sample into a dry, round sample cell. (the prepared sample)  
Pipet **10 mL** of deionized water into a second dry, round sample cell. (the blank)



2. Carefully pipet **2 mL** of SPADNS Solution into each cell. Swirl to mix.  
A **1 minute** reaction period will begin.



3. After choosing C-MAC mode in the program, choose **Prog.# 27**.  
(HACH DR/890 : 27  
DR/2010 & 2500 : 190  
DR/4000 : 1900)



4. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



5. Wipe the prepared sample and place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L F<sup>-</sup>)

Hardness (0.07 ~ 4.00 mg/L Ca and Mg as CaCO<sub>3</sub>)

## Calmagite Colorimetric Method

Required Reagents	Alkali Solution for Ca and Mg Test Ca and Mg Indicator Solution EDTA Solution, 1M EGTA Solution	Cat. NO.	12010-00
Interferences	Cr <sup>3+</sup>	Above 0.25 mg/L	
	Cu <sup>2+</sup>	Above 0.75 mg/L	
	EDTA, chelated	Above 0.2 mg/L (as CaCO <sub>3</sub> )	
	EDTA or EGTA	Traces remaining in sample cells from previous tests will give erroneous results. Rinse cells thoroughly before using.	
	Fe <sup>2+</sup>	Above 1.4 mg/L	
	Fe <sup>3+</sup>	Above 2.0 mg/L	
	Mn <sup>2+</sup>	Above 0.2 mg/L	
	Zn <sup>2+</sup>	Above 0.05 mg/L	
	Ca>1.0 mg/L Mg>0.25 mg/L	For the most accurate calcium test result, rerun the test on a diluted sample if the calcium is over 1.0 and the magnesium is over 0.25 mg/L as CaCO <sub>3</sub> . No retesting is needed if either is below those respective concentrations.	
Sampling Storage & Preservation	Collect samples in acid-washed plastic bottles. Adjust the sample pH to 2 or less with Nitric Acid (about 5 mL per liter). Cool samples to 4 °C.Preserved samples can be stored up to six months. Before analysis, adjust the sample pH to between 3 and 8 with 5.0 N NaOH Solution.		
Tips & Techniques	For the most accurate magnesium test results, keep the sample temperature between 21 ~ 29 . The test will detect any calcium or magnesium contamination in the mixing cylinder, measuring droppers, or sample cells. To test cleanliness, repeat the test until result are consistent. Total hardness in mg/L equals mg/L Ca as CaCO <sub>3</sub> plus mg/L Mg as CaCO <sub>3</sub> . Remaining traces of EDTA or EGTA from previous tests will give erroneous results. Rinse sample cells thoroughly before using.		



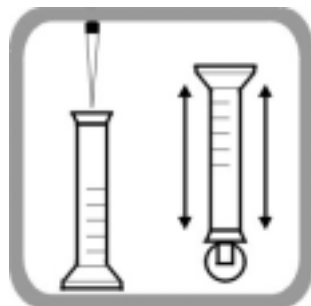


## Procedures

## Calmagite Colorimetric Method



1. Pour **100 mL** of sample into a 100 mL graduated mixing cylinder.



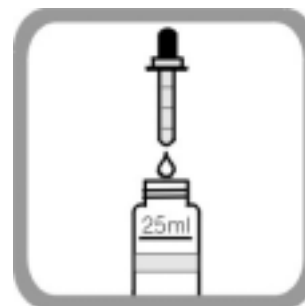
2. Add **1 mL** of Calcium and Magnesium Indicator Solution. Stopper the cylinder and invert it several times.



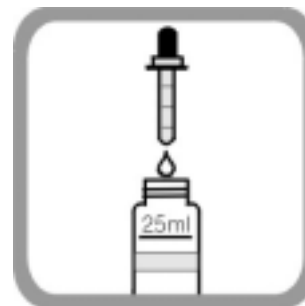
3. Add **1 mL** of Alkali Solution for Calcium and Magnesium Test. Stopper the cylinder and invert it several times.



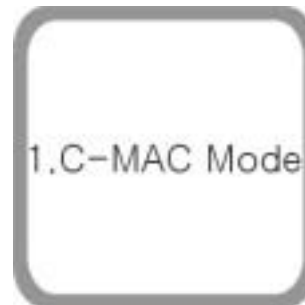
4. Pour **25 mL** of the solution into each of three, round sample cells.



5. Add one drop of EDTA Solution to the first cell(the blank). Swirl to mix.



6. Add one drop of EGTA Solution to the second cell. Swirl to mix.



7. After choosing C-MAC mode in the program, choose **Prog.# 30**.  
(HACH DR/890 : 30  
DR/2010 & 2500 : 225  
DR/4000 : 2020)



8. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



## Procedures

## Calmagite Colorimetric Method



9. Wipe the second cell and place it into the cell holder. Place the cover on the sample cell. Press Enter.

(Results will appear in mg/L Mg as  $\text{CaCO}_3$ )



10. Do not remove the cell from the instrument. Record the results. Press ESC.

In program, choose **Prog.# 29**.

(HACH DR/890 : 29

DR/2010 & 2500 : 220

DR/4000 : 2010)



11. Press Zero.



12. Wipe the third cell and place it into the cell holder. Place the cover on the sample cell. Press Enter.

(Results will appear in mg/L Mg as  $\text{CaCO}_3$ )

**Total hardness**

**= Ca as  $\text{CaCO}_3$  + Mg as  $\text{CaCO}_3$**




**Iron (0.009 ~ 1.300 mg/L Fe)**
**Iron Method**

Required Reagents	Iron Reagent Solution	Cat. NO.	12210-00
Interferences	Strong chelants (EDTA)	At all levels	
	Cobalt	May give slightly high results	
	Copper	May give slightly high results	
	Hydroxides, Rust	After Adding Iron Reagent, Heat in a boiling water bath for 1 minute. Cool to 24 before proceeding next step. Return the sample volume to 25mL deionized water.	
	Magnetite (black iron-oxide) or Ferrites	Pour 25mL of sample in 125mL flask. Add the contents of Iron Reagent Solution and swirl to mix. Boil gently for 20 ~ 30 minutes. Do not allow to boil dry. A purple color will develop if iron is present. Return the boiled sample to the 25-mL graduated cylinder Return the sample volume to the 25-mL mark with deionized water. Pour this solution into a sample cell and swirl to mix. Proceed with step3	
Sampling Storage & Preservation	Collect samples in acid-washed glass or plastic bottles. To preserve samples, adjust the sample pH to 2 or less with concentrated Nitric Acid(about 2 mL per liter). Samples preserved in this manner can be stored up to six months at room temperature. If you are only reporting dissolved iron, filter the sample immediately after collection and before adding nitric acid. Before testing, adjust the sample pH to 3.5 with Ammonium Hydroxide. Do not exceed pH 5, or iron may precipitate		
Tips & Techniques	Digestion is required for total iron determination. Rinse glassware with a 1:1 HCl and rinse again with deionized water. For more accurate results, determine a reagent blank value for each new lot of reagent. Follow the procedure using deionized water in place of the sample. Subtract the reagent blank value from the final results of perform a reagent blank adjust.		

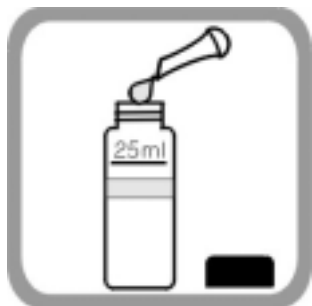


## Procedures

## Iron Method



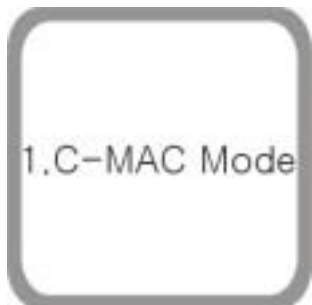
1. Fill a sample cell with **25 mL** of sample.  
(the prepared sample)



2. Add the contents of one Iron Reagent Solution Pillow to the sample cell.  
Cap and mix.  
A **5 minute** reaction period will begin.  
(A violet color will develop if iron is present)



3. Fill another sample cell with **25 mL** of sample. (the blank)



4. After choosing C-MAC mode in the program, choose **Prog.# 37**.  
(HACH DR/890 : 37  
DR/2010 & 2500 : 260  
DR/4000 : 2175)



5. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



6. Wipe the prepared sample and place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L Fe)


**Iron, Ferrous (0.02 ~ 3.00 mg/L  $\text{Fe}^{2+}$ )**
**1,10 Phenanthroline Method**

<b>Required Reagents</b>	Ferrous Iron Reagent Pillow	<b>Cat. NO.</b>	12310-00
<b>Sampling, Storage &amp; Preservation</b>	Collect samples in plastic or glass bottles. Analyze samples as soon as possible after collection.		
<b>Tips &amp; Techniques</b>	For more accurate results, determine a reagent blank value for each new lot of reagent. Follow the procedure using deionized water in place of the sample. Subtract the reagent blank value from the final results of perform a reagent blank adjust.		

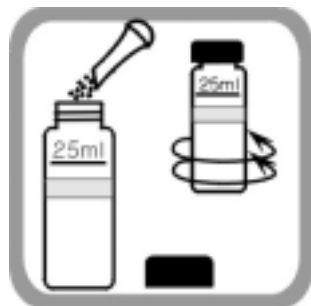


## Procedures

## 1,10 Phenanthroline Method



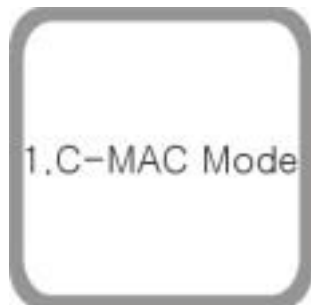
1. Fill a sample cell with **25 mL** of sample.  
(the prepared sample)



2. Add the contents of one Ferrous Iron Reagent Pillow to the sample cell. Cap and mix. A **3 minute** reaction period will begin.  
(An orange color will develop if Ferrous Iron is present)



3. Fill another sample cell with **25 mL** of sample. (the blank)



4. After choosing C-MAC mode in the program, choose **Prog.# 33**.  
(HACH DR/890 : 33  
DR/2010 & 2500 : 255  
DR/4000 : 2150)



5. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



6. Wipe the prepared sample and place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L  $\text{Fe}^{2+}$ )



## Iron, Total (0.02 ~ 3.00 mg/L Fe)

## Total Iron Method

Required Reagents	Total Iron Reagent Pillow		Cat. NO.	12410-00
Interferences	Ca <sup>2+</sup>	No effect at less than 10,000 mg/L as CaCO <sub>3</sub>		
	Cl <sup>-</sup>	No effect at less than 185,000 mg/L		
	High Iron Levels	Inhibit color development. Dilute sample and re-test to verify results.		
	Iron Oxides	After mild, vigorous digestion, adjust sample to pH 3 ~ 5 with NaOH Solution.		
	Magnesium	No effect at 10,000 mg/L as CaCO <sub>3</sub>		
	Molybdate Molybdenum	No effect at 50 mg/L as Mo		
	High Sulfide Levels	Treat in fume hood or well-ventilated area. Add 5 mL HCl to 100mL sample in a 250mL Erlenmeyer flask. Boil 20 minutes and cool. Adjust pH to 3 ~ 5 with NaOH Solution. Readjust volume to 100mL with deionized water.		
	Turbidity	Add 0.1 g scoop of Rust Remover to the blank. Swirl to mix. Zero the instrument with this blank. If sample remains turbid, add three 0.2 g scoops of Rust Remover to a 75-mL sample. Let stand 5 minutes. Filter through a glass membrane filter.		
	Extreme sample pH or highly buffered samples	Adjust pH to 3 ~ 5.		
Sampling Storage & Preservation	Collect samples in acid-washed glass or plastic bottles. No acid addition is necessary if analyzing the sample immediately. To preserve samples, adjust the sample pH to 2 or less with concentrated Nitric Acid (about 2 mL per liter). Samples preserved in this manner can be stored up to six months at room temperature. Before testing, adjust the sample pH to 3 ~ 5 with Ammonium Hydroxide.			
Tips & Techniques	Digestion is required for total iron determination. Accuracy is not affected by undissolved powder. For more accurate results, determine a reagent blank value for each new lot of reagent. Follow the procedure using deionized water in place of the sample. Subtract the reagent blank value from the final results of perform a reagent blank adjust.			





## Procedures

## Total Iron Method



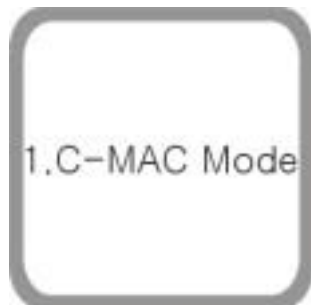
1. Fill a sample cell with **10 mL** of sample.  
(the prepared sample)



2. Add the contents of one Total Iron Reagent Pillow to the sample cell. Cap and mix. A **3 minute** reaction period will begin. Allow samples that contain rust to react for at least **5 minutes**.



3. Fill another sample cell with **10 mL** of sample. (the blank)



4. After choosing C-MAC mode in the program, choose **Prog.# 33**.  
(HACH DR/890 : 33  
DR/2010 & 2500 : 265  
DR/4000 : 2165)



5. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



6. Wipe the prepared sample and place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L Fe)



## Manganese, LR (0.007 ~ 0.700 mg/L Mn)

## PAN Method

Required Reagents	Cyanide Reagent		Cat. NO.	12511 -00
	Ascorbic Acid Powder Pillow			
	PAN Indicator Solution, 0.1%			
Interferences	Aluminum	20 mg/L	Lead	0.5 mg/L
	Cadmium	10 mg/L	Magnesium	300 mg/L as CaCO <sub>3</sub>
	Calcium	1000 mg/L as CaCO <sub>3</sub>	Nickel	40 mg/L
	Cobalt	20 mg/L	Zinc	15 mg/L
	Copper	50 mg/L		
	Iron	25 mg/L (If sample contains more than 5 mg/L iron, allow a 10-minute reaction period in step 5.)		
Sampling Storage & Preservation	Collect samples in clean plastic bottles. To preserve samples, adjust the sample pH to 2 or less with concentrated Nitric Acid(about 2 mL per liter). Samples preserved in this manner can be stored up to six months at room temperature. Before testing, adjust the sample pH to 4 ~ 5 with 5N NaOH.			
Tips & Techniques	Digestion is required for determining total manganese. Rinse all glassware with 1:1 Nitric Acid Solution. Rinse again with deionized water. The alkaline cyanide solution contains cyanide. Be sure cyanide solutions are stored in a caustic solution with pH >11 to prevent release of hydrogen cyanide gas.			



## Procedures

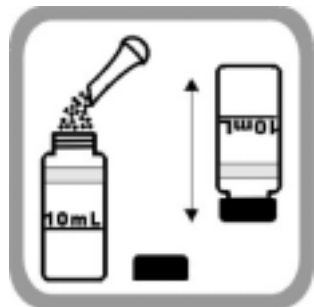
## PAN Method



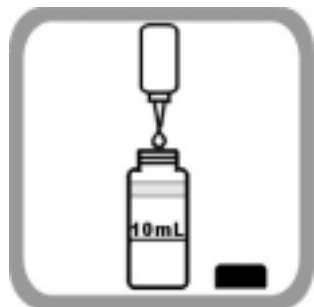
1. Fill a sample cell with **10 mL** of deionized water.(the blank)



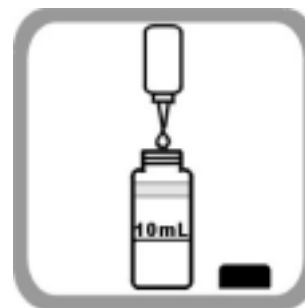
2. Fill another sample cell with **10 mL** of sample. (the prepared sample)



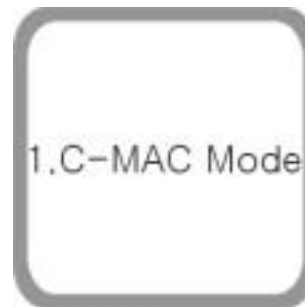
3. Add the contents of one Ascorbic Acid Powder Pillow to each cell. Cap and mix gently.



4. Add **15 drops** of(0.6 mL) alkaline-cyanide Reagent Solution to each cell. Cap and mix gently. A cloudy solution may form. The turbidity should dissipate after step 5.



5. Add **21 drops** of(0.8 mL) 0.1% PAN Indicator solution to each cell. Cap and mix gently. An orange color will develop if manganese is present. A **2 minute** reaction period will begin.



6. After choosing C-MAC mode in the program, choose **Prog.# 43**.  
(HACH DR/890 : 43  
DR/2010 & 2500 : 290  
DR/4000 : 2260)



7. Wipe the blank and place it into the cell holder. Place the cover on the sample cell. Press Zero.



8. Wipe the prepared sample and place it into the cell holder. Place the cover on the sample cell. Press Enter.  
(Results will appear in mg/L Mn)



## Manganese, HR (0.2 ~ 20.0 mg/L Mn)

## Periodate Oxidation Method

Required Reagents	Buffer Pillow	Cat. NO.	12510-00
	Sodium Periodate Pillow		
Interferences	Calcium	700 mg/L	
	Chloride	70,000 mg/L	
	Iron	5 mg/L	
	Magnesium	100,000 mg/L	
	pH	Highly buffered samples or extreme sample pH may exceed the buffering capacity of the reagents and require sample pretreatment	
Sampling Storage & Preservation	Collect samples in acid-washed glass or plastic bottles.( Do not glass bottle) If samples are acidified, adjust the pH 4 ~ 5 with 5N NaOH before analysis. Do not exceed pH 5, as manganese may precipitate.		
Tips & Techniques	Digestion is required for determining total manganese. For more accurate results, determine a reagent blank value for each new lot of reagent. Follow the procedure using deionized water in place of the sample. Subtract the reagent blank value from the final results of perform a reagent blank adjust.		

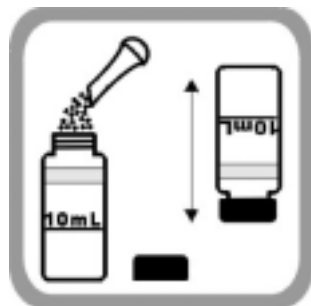


## Procedures

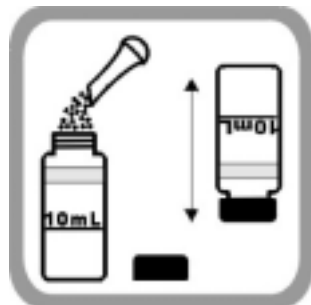
## Periodate Oxidation Method



1. Fill a sample cell with **10 mL** of sample.  
(the prepared sample)



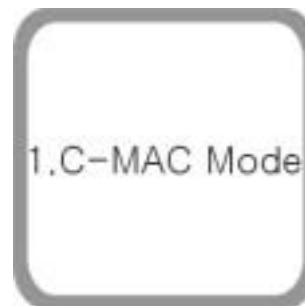
2. Add the contents of one Buffer Pillow  
to each cell. Cap and mix gently.



3. Add the contents of one Sodium  
Periodate Pillow to each cell. Cap and mix  
gently. A violet color will develop if  
manganese is present.  
A **2 minute** reaction period will begin.



4. Fill another sample cell with **10 mL** of  
sample. (the blank)



5. After choosing C-MAC mode in the  
program, choose **Prog.# 41**.  
(HACH DR/890 : 41  
DR/2010 & 2500 : 295  
DR/4000 : 2250)



6. Wipe the blank and place it into the  
cell holder.  
Place the cover on the sample cell.  
Press Zero.



7. Wipe the prepared sample and  
place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L Mn)

Nitrate, HR (0.2 ~ 30.0 mg/L NO<sub>3</sub>-N)

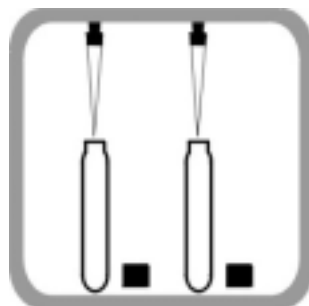
## Chromotropic Acid Method

Required Reagents	Nitrate, HR Vial Nitrate Reagent 1 Pillow (Chromotropic Acid Method)		Cat. NO.	10413-00
Interferences	Barium	A negative interference at concentrations greater than1 mg/L		
	Chloride	Does not interfere below 1000 mg/L		
	Nitrite	A positive interference at concentrations greater than 12 mg/L. Remove nitrite interference up to 100 mg/L by adding 400mg of urea to 10mL of sample. swirl to dissolve.		
	Copper	Positive at all levels.		
Sampling Storage & Preservation	Collect samples in clean plastic or glass bottles. Store at 4 °C (39 °F) or lower if the sample is to be analyzed within 24 to 48 hours. Warm to room temperature before running the test. For longer storage periods (up to 14 days), adjust sample pH to 2 or less with Concentrated Sulfuric Acid(about 2 mL per liter). Sample refrigeration is still required. Before testing the stored sample, warm to room temperature and neutralize with 5N NaOH solution. Do not use mercury compounds as preservatives.			
Tips & Techniques	This test is technique-sensitive. Invert the vials as described here to avoid low results: Hold the vial in a vertical position with the cap pointing up. Turn the vial upside-down. Wait for all of the solution to flow down to the cap. Pause. Return the vial to an upright position. Wait for all the solution to flow to the bottom of the vial. This process equals one inversion.			

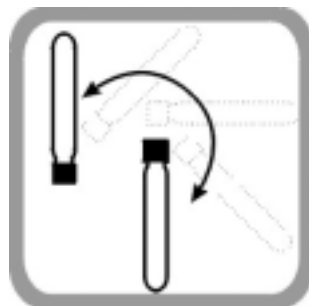


## Procedures

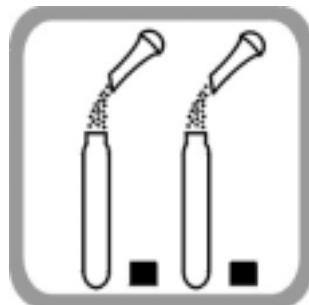
## Chromotropic Acid Method



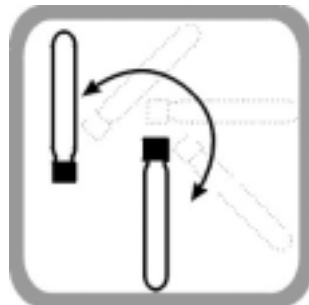
1. Add 1 mL of sample to one Nitrate, HR (Chromotropic Acid Method) Vial. (the prepared sample)  
Add 1 mL of deionized water to another vial. (the blank)



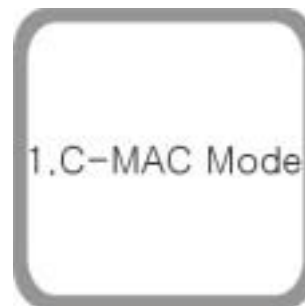
2. Cap vials and invert 10 times to mix.



3. Add the contents of Nitrate(Chromotropic Acid Method) Reagent Pillow to each vial.



4. Cap vials and invert 10 times to mix. Some solid matter will not dissolve. A 5 minute reaction period will begin. Do not invert the vial again. A yellow color will develop if Nitrate Nitrogen is present.



5. After choosing C-MAC mode in the program, choose **Prog.# 57**.  
(HACH DR/890 : 57  
DR/2010 & 2500 : 344  
DR/4000 : 2511)



6. Wipe the blank and place it into the cell holder. Place the cover on the vial. Press Zero.



7. Within 5 minutes wipe the prepared sample and place it into the cell holder. Place the cover on the vial. Press Enter.  
(Results will appear in mg/L NO<sub>3</sub>-N)


**Nitrate, LR (0.01 ~ 0.50 mg/L NO<sub>3</sub>-N)**
**Cadmium Reduction Method**

Required Reagents		Nitrate LR Reagent Pillow (Cadmium Reduction Method) Nitrite LR Reagent Pillow	Cat. NO.	10422-11
Interferences	Calcium	100 mg/L		
	Chloride	Concentrations Above 100 mg/L will cause low results. The test may be used at seawater but a calibration must be done using standards spiked to the same chloride concentration.		
	Ferric iron	At all levels		
	Nitrite	At all levels: This method measures both the nitrate and nitrite in the sample. If nitrite is present, NO <sub>2</sub> -N, LR Test (Prog.# 60) should be done on the sample. Pretreat the nitrate nitrogen sample with the following pretreatment. Then subtract the amount of nitrite found from the results of the NO <sub>2</sub> -N, LR Test; Add 30-g/L Bromine Water dropwise to the sample in step 2 until a yellow color remains. Mix after each drop. Add one drop of 30-g/L Phenol Solution to destroy the color.		
	pH	Highly buffered samples or extreme sample pH may exceed the buffering capacity of the reagents and require sample pretreatment		
Sampling Storage & Preservation		More reliable results are obtained when samples are analyzed as soon as possible after collection. If prompt analysis is impossible, store samples in clean plastic or glass bottles for up to 48 hours at 4 °C. To preserve samples for longer periods, add 2mL of sulfuric acid per liter and store at 4°C. Before analysis, warm the sample to room temperature and adjust the pH to 7 with 5N NaOH solution. Do not use mercury compounds as preservatives.		
Tips & Techniques		For more accurate results, determine a reagent blank value for each new lot of reagent. Follow the procedure using deionized water in place of the sample. Subtract the reagent blank value from the final results of perform a reagent blank adjust. Rinse the sample cell and mixing cylinder immediately after use to remove all cadmium particles. A deposit of unoxidized metal will remain after the Nitrate LR Reagent Pillow dissolves. The deposit will not affect results. Shaking time and technique influence color development. Analyze a standard solution several times and adjust the shaking time to obtain the correct result. Use this time for analyzing samples		





## Procedures

## Cadmium Reduction Method



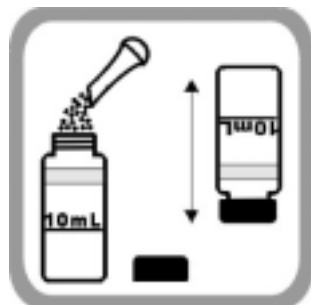
1. Fill a 25 ml graduated mixing cylinder with **15 mL** of sample.



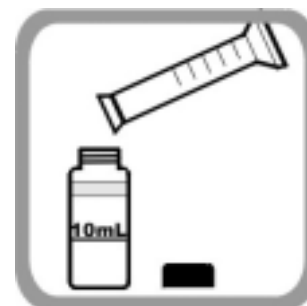
2. Add the contents of one Nitrate LR Reagent Pillow to the cylinder. Stopper. Shake the cylinder vigorously for 3 minutes. A **2 minute** reaction period will begin.



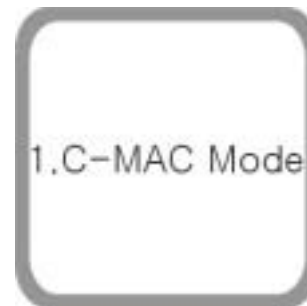
3. When the timer beeps, carefully pour **10 mL** of the sample into sample cell. Do not transfer any cadmium particles to the sample cell.



4. Add the contents of Nitrite LR Reagent Pillow to each cell. Cap and mix gently. (the prepared sample)  
A pink color develop if nitrate is present.  
A **15 minute** reaction period will begin.



5. Fill a second sample cell with **10 mL** of original sample.(the blank)



6. After choosing C-MAC mode in the program, choose **Prog.# 55**.  
(HACH DR/890 : 55  
DR/2010 & 2500 : 351  
DR/4000 : 2515)



7. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



8. Wipe the prepared sample and place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L NO<sub>3</sub>-N)


**Nitrate, MR (0.1 ~ 5.0 mg/L NO<sub>3</sub>-N)**
**Cadmium Reduction Method**

Required Reagents		Nitrate MR Reagent Pillow (Cadmium Reduction Method)	Cat. NO.	10423-11
Interferences	Calcium	100 mg/L		
	Chloride	Concentrations Above 100 mg/L will cause low results. The test may be used at seawater but a calibration must be done using standards spiked to the same chloride concentration.		
	Ferric iron	At all levels		
	Nitrite	At all levels: This method measures both the nitrate and nitrite in the sample. If nitrite is present, NO <sub>2</sub> -N, LR Test (Prog.# 60) should be done on the sample. Pretreat the nitrate nitrogen sample with the following pretreatment. Then subtract the amount of nitrite found from the results of the NO <sub>2</sub> -N, LR Test; Add 30-g/L Bromine Water dropwise to the sample in step 2 until a yellow color remains. Mix after each drop. Add one drop of 30-g/L Phenol Solution to destroy the color.		
	pH	Highly buffered samples or extreme sample pH may exceed the buffering capacity of the reagents and require sample pretreatment		
Sampling Storage & Preservation		More reliable results are obtained when samples are analyzed as soon as possible after collection. If prompt analysis is impossible, store samples in clean plastic or glass bottles for up to 48 hours at 4 °C. To preserve samples for longer periods, add 2mL of sulfuric acid per liter and store at 4°C. Before analysis, warm the sample to room temperature and adjust the pH to 7 with 5N NaOH solution. Do not use mercury compounds as preservatives.		
Tips & Techniques		For more accurate results, determine a reagent blank value for each new lot of reagent. Follow the procedure using deionized water in place of the sample. Subtract the reagent blank value from the final results of perform a reagent blank adjust. Rinse the sample cell and mixing cylinder immediately after use to remove all cadmium particles. A deposit of unoxidized metal will remain after the Nitrate MR Reagent Pillow dissolves. The deposit will not affect results. Shaking time and technique influence color development. Analyze a standard solution several times and adjust the shaking time to obtain the correct result. Use this time for analyzing samples		

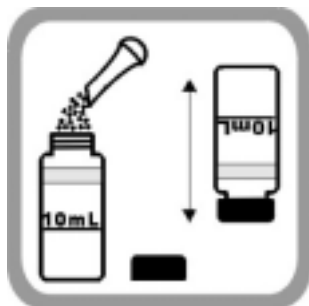


## Procedures

## Cadmium Reduction Method



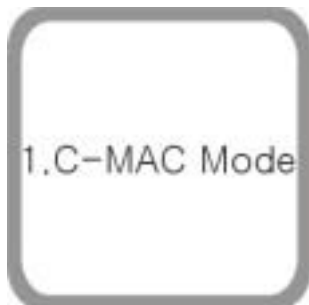
1. Fill a sample cell with **10 mL** of sample.  
(the prepared sample)



2. Add the contents of one Nitrate MR Reagent Pillow to the cylinder. Stopper. Shake the sample cell vigorously for 1 minutes. A **5 minute** reaction period will begin. An amber color will develop if nitrate is present.



3. Fill another sample cell with **10 mL** of sample. (the blank)



4. After choosing C-MAC mode in the program, choose **Prog.# 54**.  
(HACH DR/890 : 54  
DR/2010 & 2500 : 353  
DR/4000 : 2520)



5. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



6. Within 2 minutes after the timer beeps, Wipe the prepared sample and place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L NO<sub>3</sub>-N)


**Nitrate, HR (0.3 ~ 30.0 mg/L NO<sub>3</sub>-N)**
**Cadmium Reduction Method**

Required Reagents		Nitrate HR Reagent Pillow (Cadmium Reduction Method)	Cat. NO.	10424-11
Interferences	Calcium	100 mg/L		
	Chloride	Concentrations Above 100 mg/L will cause low results. The test may be used at seawater but a calibration must be done using standards spiked to the same chloride concentration.		
	Ferric iron	At all levels		
	Nitrite	At all levels: This method measures both the nitrate and nitrite in the sample. If nitrite is present, NO <sub>2</sub> -N, LR Test (Prog.# 60) should be done on the sample. Pretreat the nitrate nitrogen sample with the following pretreatment. Then subtract the amount of nitrite found from the results of the NO <sub>2</sub> -N, LR Test; Add 30-g/L Bromine Water dropwise to the sample in step 2 until a yellow color remains. Mix after each drop. Add one drop of 30-g/L Phenol Solution to destroy the color.		
	pH	Highly buffered samples or extreme sample pH may exceed the buffering capacity of the reagents and require sample pretreatment		
Sampling Storage & Preservation	More reliable results are obtained when samples are analyzed as soon as possible after collection. If prompt analysis is impossible, store samples in clean plastic or glass bottles for up to 48 hours at 4 °C. To preserve samples for longer periods, add 2mL of sulfuric acid per liter and store at 4°C. Before analysis, warm the sample to room temperature and adjust the pH to 7 with 5N NaOH solution. Do not use mercury compounds as preservatives.			
Tips & Techniques	For more accurate results, determine a reagent blank value for each new lot of reagent. Follow the procedure using deionized water in place of the sample. Subtract the reagent blank value from the final results of perform a reagent blank adjust. Rinse the sample cell and mixing cylinder immediately after use to remove all cadmium particles. A deposit of unoxidized metal will remain after the Nitrate HR Reagent Pillow dissolves. The deposit will not affect results. Shaking time and technique influence color development. Analyze a standard solution several times and adjust the shaking time to obtain the correct result. Use this time for analyzing samples			

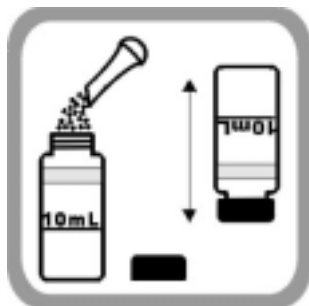


## Procedures

## Cadmium Reduction Method



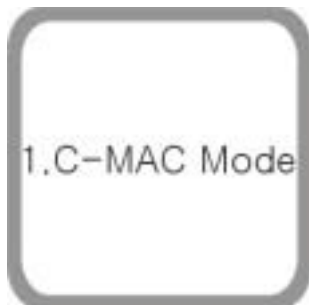
1. Fill a sample cell with **10 mL** of sample.  
(the prepared sample)



2. Add the contents of one Nitrate HR Reagent Pillow to the cylinder. Stopper. Shake the sample cell vigorously for 1 minutes. A **5 minute** reaction period will begin. An amber color will develop if nitrate is present.



3. Fill another sample cell with **10 mL** of sample. (the blank)



4. After choosing C-MAC mode in the program, choose **Prog.# 51**.  
(HACH DR/890 : 51  
DR/2010 & 2500 : 355  
DR/4000 : 2530)



5. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



6. Within 1 minutes after the timer beeps, Wipe the prepared sample and place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L NO<sub>3</sub>-N)


**Nitrite, LR (0.002 ~ 0.350 mg/L NO<sub>2</sub><sup>-</sup>-N)**
**Diazotization Method**

<b>Required Reagents</b>	Nitrite LR Reagent Pillow	<b>Cat. NO.</b>	10512-00
<b>Interferences</b>	Aluminous ions, Auric ions	By causing precipitation	
	Bismuth ions, Chloroplatinate ions		
	Ferric ions, Lead ions		
	Mercurous ions, Metavanadate ions		
	Silver ions	Cause low results	
	Cupric ions, Ferrous ions		
	Nitrate	Above 100 mg/L as NO <sub>3</sub> -N	
	Extreme sample pH or highly buffered samples	At all levels	
<b>Sampling Storage &amp; Preservation</b>	Collect samples in clean plastic or glass bottles. Store at 4 °C (30 °F) or lower if the sample is to be analyzed within 24 to 48 hours. Warm to room temperature before running the test. Do not use acid preservatives.		
<b>Tips &amp; Techniques</b>	For more accurate results, determine a reagent blank value for each new lot of reagent. Follow the procedure using deionized water in place of the sample. Subtract the reagent blank value from the final results of perform a reagent blank adjust.		

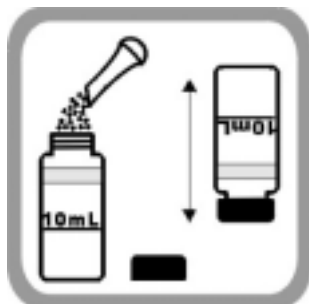


## Procedures

## Diazotization Method



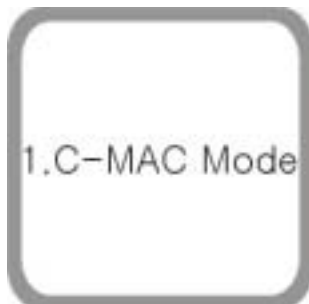
1. Fill a sample cell with **10 mL** of sample.  
(the prepared sample)



2. Add the contents of one Nitrite LR Reagent Pillow. Cap and shake to dissolve. A pink color will develop if nitrite is present. A **20 minutes** reaction period will begin.



3. Fill another sample cell with **10 mL** of sample. (the blank)



4. After choosing C-MAC mode in the program, choose **Prog.# 60**.  
(HACH DR/890 : 60  
DR/2010 & 2500 : 371  
DR/4000 : 2610)



5. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



6. Wipe the prepared sample and place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L NO<sub>2</sub><sup>-</sup>-N)


**Nitrite, LR (0.003 ~ 0.500 mg/L NO<sub>2</sub><sup>-</sup>-N)**
**Diazotization Method ; TEST KIT**

Required Reagents	Nitrite LR Vial	Cat. NO.	10512-01
Interferences	Aluminous ions, Auric ions	By causing precipitation	
	Bismuth ions, Chloroplatinate ions		
	Ferric ions, Lead ions		
	Mercurous ions, Metavanadate ions		
	Silver ions	Cause low results	
	Cupric ions, Ferrous ions		
	Nitrate	Above 100 mg/L as NO <sub>3</sub> -N	
	Extreme sample pH or highly buffered samples	At all levels	
Sampling Storage & Preservation	Collect samples in clean plastic or glass bottles. Store at 4 °C (30 °F) or lower if the sample is to be analyzed within 24 to 48 hours. Warm to room temperature before running the test. Do not use acid preservatives.		
Tips & Techniques	For more accurate results, determine a reagent blank value for each new lot of reagent. Follow the procedure using deionized water in place of the sample. Subtract the reagent blank value from the final results of perform a reagent blank adjust.		



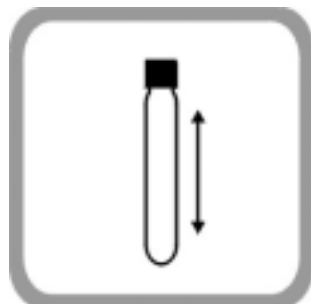


## Procedures

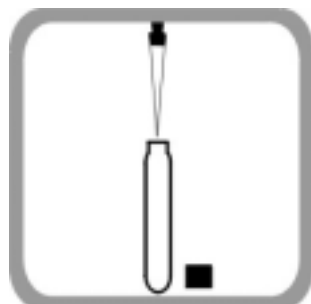
## Diazotization Method ; TEST KIT



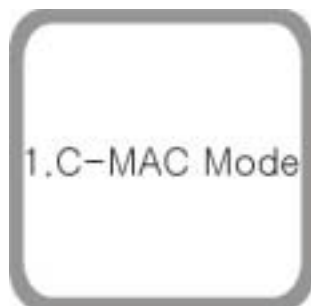
1. Fill a vial with **5 mL** of sample.  
(the prepared sample)



2. Cap and shake to dissolve the powder.  
A pink color will develop if nitrite is present.  
A **20 minutes** reaction period will begin.



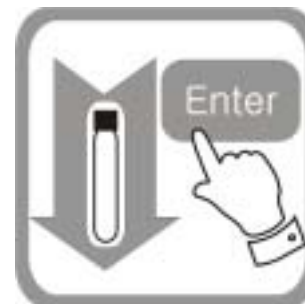
3. Fill an empty vial with **5 mL** of sample.  
(the blank)



4. After choosing C-MAC mode in the program, choose **Prog.# 63**.  
(HACH DR/890 : 63  
DR/2010 & 2500 : 345  
DR/4000 : 2630)



5. Wipe the blank and place it into the cell holder. Place the cover on the vial.  
Press Zero.



6. Wipe the prepared sample and place it into the cell holder.  
Place the cover on the vial.  
Press Enter.  
(Results will appear in mg/L NO<sub>2</sub><sup>-</sup>-N)


**Nitrite, HR (2~150 mg/L NO<sub>2</sub><sup>-</sup>)**
**Ferrous Sulfate Method**

<b>Required Reagents</b>	Nitrite HR Reagent Pillow	<b>Cat. NO.</b>	10513-00
<b>Interferences</b>	This test does not measure nitrates nor is it applicable to glycol-based samples. Dilute glycol-based samples and follow the Low Range Nitrite procedure.		
<b>Sampling, Storage &amp; Preservation</b>	Collect samples in clean plastic or glass bottles. The following storage instructions are necessary only when prompt analysis is impossible. Store at 4 °C (30 °F) or lower if the sample is to be analyzed within 24 to 48 hours. Warm to room temperature before running the test. Do not use acid preservatives.		
<b>Tips &amp; Techniques</b>	For more accurate results, determine a reagent blank value for each new lot of reagent. Follow the procedure using deionized water in place of the sample. Subtract the reagent blank value from the final results of perform a reagent blank adjust.		



## Procedures

## Ferrous Sulfate Method



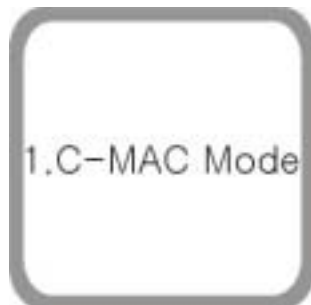
1. Fill a vial with **10 mL** of sample.  
(the prepared sample)



2. Add the contents of one Nitrite HR Reagent Pillow. Cap and shake to dissolve. A **10 minutes** reaction period will begin. Do not disturb it during the reaction period.



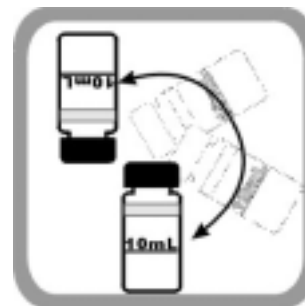
3. Fill another sample cell with **10 mL** of sample. (the blank)



4. After choosing C-MAC mode in the program, choose **Prog.# 59**.  
(HACH DR/890 : 59  
DR/2010 & 2500 : 373  
DR/4000 : 2600)



5. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



6. After the timer beeps, gently invert the prepared sample twice.  
Avoid excessive mixing, or low results may occur.



7. Wipe the prepared sample and place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L NO<sub>2</sub><sup>-</sup>)

Nitrogen, Ammonia, LR (0.02 ~ 2.50 mg/L NH<sub>3</sub>-N)

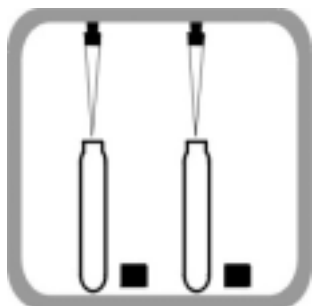
## Salicylate Method

Required Reagents	Ammonia Nitrogen LR Vial (Salicylate Method)		Cat. NO.	10332 -00
	Ammonia Reagent Pillow -1			
	Ammonia Reagent Pillow -2			
Interferences	Calcium	2500 mg/L as CaCO <sub>3</sub>		
	Iron	Blank with ammonia free water of the same iron concentration.		
	Magnesium	15000 mg/L as CaCO <sub>3</sub>		
	Nitrite	30 mg/L as NO <sub>2</sub> -N		
	Nitrate	250 mg/L as NO <sub>3</sub> -N		
	Orthophosphate	250 mg/L as PO <sub>4</sub> <sup>3-</sup> P		
	pH	Use 1N NaOH solution for acidic samples and 1N HCl solution for basic samples.		
	Sulfate	300 mg/L as SO <sub>4</sub> <sup>2-</sup>		
	Sulfide	Add the contents of one Sulfide Inhibitor Reagent Pillow. Swirl to mix. Filter.		
	Other	Hydrazine, glycine, turbidity, color : Distillate		
Sampling Storage & Preservation	Collect samples in clean plastic or glass bottles. Best results are obtained with immediate analysis. If chlorine is known to be present, add one drop of 0.1N Sodium thiosulfate for each 0.3mg/L Cl <sub>2</sub> in a 1L sample. Preserve the sample by reducing the pH to 2 or less with at least 2 mL of HCl. Store at 4 °C (39 °F) or less. Preserved samples may be stored up to 28 days. Before analysis, warm samples to room temperature and neutralize to pH 7 with 5N NaOH solution.			
Tips & Techniques	The ammonia salicylate reagent contains sodium nitroferricyanide. Be sure cyanide solutions are stored in a caustic solution with pH >11 to prevent release of hydrogen cyanide gas.			

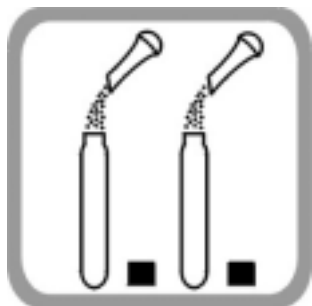


## Procedures

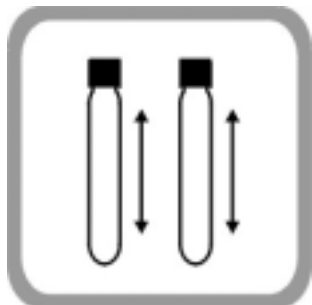
## Salicylate Method



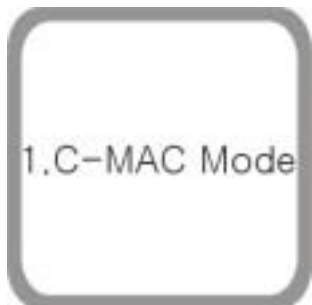
1. Add **2 mL** of sample to one Ammonia Nitrogen LR Vial. (the prepared sample)  
Add **2 mL** of deionized water to another vial. (the blank)



2. Add the contents of Ammonia Reagent 1 Pillow to each vial.



3. Cap vials and shake to dissolve. Add the contents of Ammonia Reagent 2 Pillow to each vial. Cap vials and shake to dissolve. A **20 minute** reaction period will begin. A green color will develop if ammonia is present.

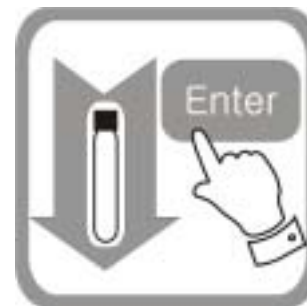


4. After choosing C-MAC mode in the program, choose **Prog.# 66**.

(HACH DR/890 : 66  
DR/2010 & 2500 : 342  
DR/4000 : 2460)



5. Wipe the blank and place it into the cell holder. Place the cover on the vial. Press Zero.



6. Wipe the prepared sample and place it into the cell holder. Place the cover on the vial. Press Enter.  
(Results will appear in mg/L NH<sub>3</sub>-N)

Nitrogen, Ammonia, HR (0.4 ~ 50.0 mg/L NH<sub>3</sub>-N)

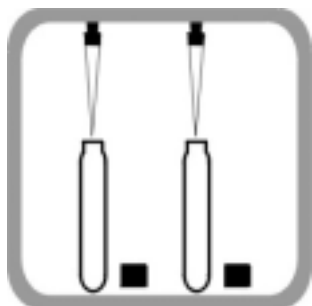
## Salicylate Method

Required Reagents	Ammonia Nitrogen HR Vial (Salicylate Method)		Cat. NO.	10333-00
	Ammonia Reagent Pillow - 1			
	Ammonia Reagent Pillow - 2			
Interferences	Calcium	50,000 mg/L as CaCO <sub>3</sub>		
	Iron	Blank with ammonia free water of the same iron concentration.		
	Magnesium	300,000 mg/L as CaCO <sub>3</sub>		
	Nitrite	600 mg/L as NO <sub>2</sub> -N		
	Nitrate	5,000 mg/L as NO <sub>3</sub> -N		
	Orthophosphate	5,000 mg/L as PO <sub>4</sub> <sup>3-</sup> P		
	pH	Use 1N NaOH solution for acidic samples and 1N HCl solution for basic samples.		
	Sulfate	6,000 mg/L as SO <sub>4</sub> <sup>2-</sup>		
	Sulfide	Add the contents of one Sulfide Inhibitor Reagent Pillow. Swirl to mix. Filter.		
	Other	Hydrazine, glycine, turbidity, color : Distillate		
Sampling Storage & Preservation	Collect samples in clean plastic or glass bottles. Best results are obtained with immediate analysis. If chlorine is known to be present, add one drop of 0.1N Sodium thiosulfate for each 0.3mg/L Cl <sub>2</sub> in a 1L sample. Preserve the sample by reducing the pH to 2 or less with at least 2 mL of HCl. Store at 4 °C (39 °F) or less. Preserved samples may be stored up to 28 days. Before analysis, warm samples to room temperature and neutralize to pH 7 with 5N NaOH solution.			
Tips & Techniques	The ammonia salicylate reagent contains sodium nitroferricyanide. Be sure cyanide solutions are stored in a caustic solution with pH >11 to prevent release of hydrogen cyanide gas.			

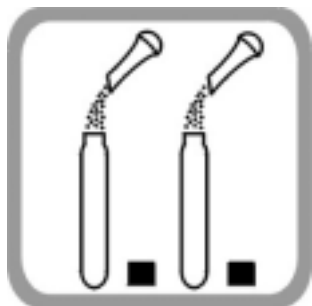


## Procedures

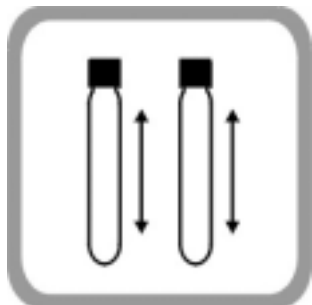
## Salicylate Method



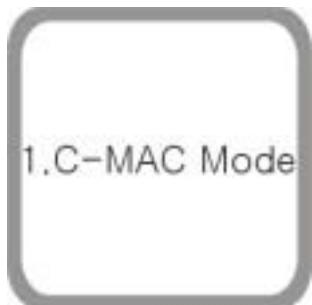
1. Add **0.1 mL** of sample to one Ammonia Nitrogen HR Vial. (the prepared sample)  
Add **0.1mL** of deionized water to another vial. (the blank)



2. Add the contents of Ammonia Reagent 1 Pillow to each vial.



3. Cap vials and shake to dissolve.  
Add the contents of Ammonia Reagent 2 Pillow to each vial. Cap vials and shake to dissolve. A **20 minute** reaction period will begin. A green color will develop if ammonia is present.

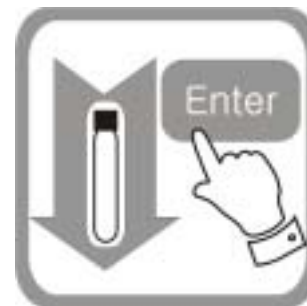


4. After choosing C-MAC mode in the program, choose **Prog.# 67**.

(HACH DR/890 : 67  
DR/2010 & 2500 : 343  
DR/4000 : 2465)



5. Wipe the blank and place it into the cell holder.  
Place the cover on the vial.  
Press Zero.



6. Wipe the prepared sample and place it into the cell holder.  
Place the cover on the vial.  
Press Enter.  
(Results will appear in mg/L NH<sub>3</sub>-N)



## Nitrogen, Total (TN), LR (3.0~25.0 mg/L N)

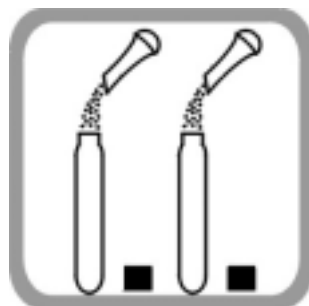
## Chromotropic Acid Method

Required Reagents	Total Nitrogen Hydroxide Vial		Cat. NO.	10212-00
	Total Nitrogen Persulfate Reagent Pillow			
	Total Nitrogen Acid Solution Vial			
	Total Nitrogen Reagent 1 Pillow			
	Total Nitrogen Reagent 2 Pillow			
Interferences	Barium	>2.6 mg/L	Magnesium	>500 mg/L
	Bromide	>60 mg/L : Positive	Organic carbon	>150 mg/L
	Calcium	>300 mg/L	pH	>13
	Chloride	>1000 mg/L : Positive	Phosphorus	>100 mg/L
	Chromium <sup>(3+)</sup>	>0.5 mg/L	Silica	>150 mg/L
	Iron	>2 mg/L	Silver	>0.9 mg/L
	Lead	>6.6µg/L	Tin	>1.5 mg/L
Sampling Storage & Preservation	Collect samples in clean plastic or glass bottles. Best results are obtained with immediate analysis. Adjust sample pH to 2 or less with Concentrated Sulfuric Acid (about 2 mL per liter). Store at 4 °C (39 °F) or less. Preserved samples may be stored up to 28 days. Warm the samples to room temperature and neutralize with 5N NaOH solution before analysis.			
Tips & Techniques	This test is technique-sensitive. Invert the vials as described here to avoid low results: Hold the vial in a vertical position with the cap pointing up. Turn the vial upside-down. Wait for all of the solution to flow down to the cap. Pause. Return the vial to an upright position. Wait for all the solution to flow to the bottom of the vial. This process equals one inversion.			

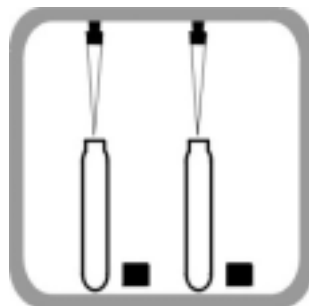




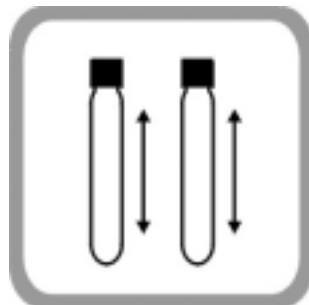
## Procedures



1. Add the contents of Total Nitrogen-Persulfate Reagent Pillow to each Total Nitrogen Hydroxide Vial. Wipe off any reagent that may get on the lid or the vial threads.



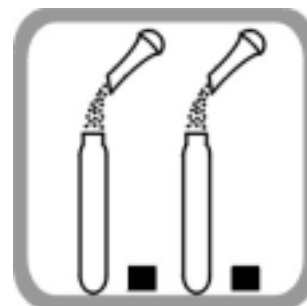
2. Add 2 mL of sample to one Ammonia Nitrogen LR Vial. (the prepared sample) Add 2 mL of deionized water to another vial. (the blank)



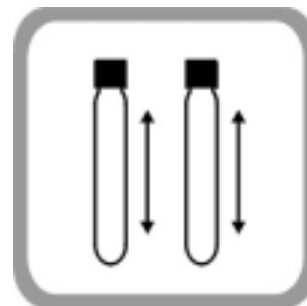
3. Cap vials and shake to dissolve vigorously for at least 30 seconds to mix. The reagent may not dissolve completely after shaking. This will not affect accuracy.



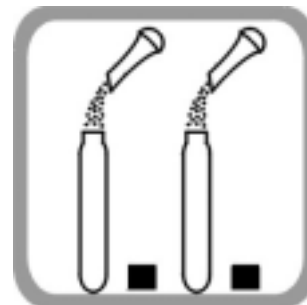
4. Place the vials in the reactor preheated to 105 °C. Heat for exactly 30 minutes. Place the hot vials into a rack from the reactor. Cool the vials to room temperature.



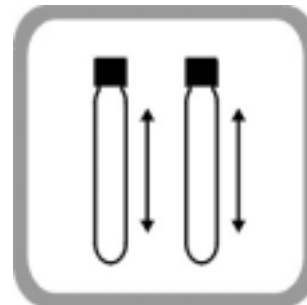
5. Remove the caps from the digested vials and add the contents of one Total Nitrogen Reagent 1 Pillow to each vials.



6. Cap the vials and shake for 15 seconds. A 3 minute reaction period will begin.



7. Add the contents of one Total Nitrogen Reagent 2 Pillow to each vials.

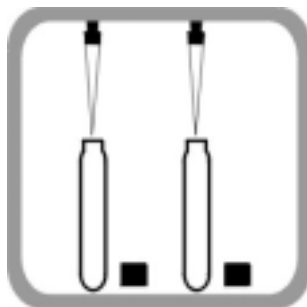


8. Cap the vials and shake for 15 seconds. A 2 minute reaction period will begin. The reagent may not dissolve completely after shaking. This will not affect accuracy. The solution will begin to turn light yellow.

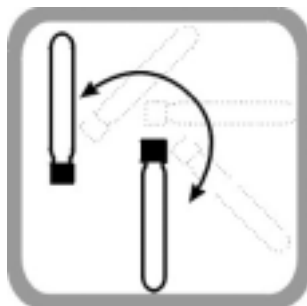


## Procedures

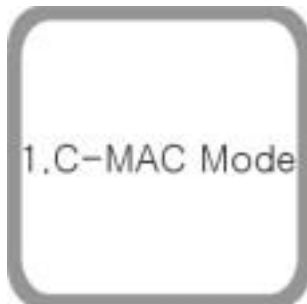
## Chromotropic Acid Method



9. Remove the caps from two vials and add **2 mL** of digested, treated sample to one Total Nitrogen Acid Solution Vial. (the prepared sample). Add **2 mL** of digested, treated reagent blank to the second Total Nitrogen Acid Solution Vial. (the blank)



10. Cap vials and invert 10 times to mix. Use slow, deliberate inversions for complete recovery. The vials will be warm. A **5 minute** reaction period will begin. The yellow color will intensify.



11. After choosing C-MAC mode in the program, choose **Prog.# 58**.

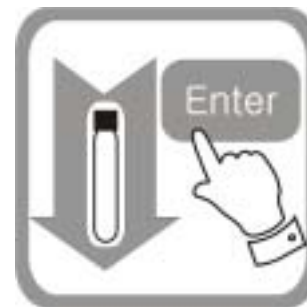
(HACH DR/890 : 58

DR/2010 & 2500 : 350

DR/4000 : 2558)



12. Wipe the blank and place it into the cell holder. Place the cover on the vial. Press Zero.



13. Wipe the prepared sample and place it into the cell holder. Place the cover on the vial. Press Enter. (Results will appear in mg/L N)





## Nitrogen, Total (TN), HR (10~150 mg/L N)

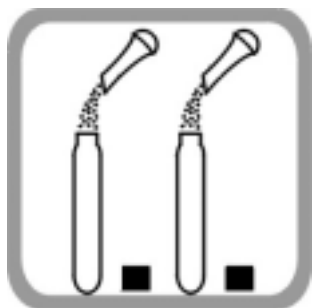
## Chromotropic Acid Method

Required Reagents	Total Nitrogen Hydroxide Vial		Cat. NO.	10213-00
	Total Nitrogen Persulfate Reagent Pillow			
	Total Nitrogen Acid Solution Vial			
	Total Nitrogen Reagent 1 Pillow			
	Total Nitrogen Reagent 2 Pillow			
Interferences	Barium	>10 mg/L	Magnesium	>2000 mg/L
	Bromide	>240 mg/L : Positive	Organic carbon	>600 mg/L
	Calcium	>1200 mg/L	pH	>13
	Chloride	>3000 mg/L : Positive	Phosphorus	>400 mg/L
	Chromium <sup>(3+)</sup>	>2 mg/L	Silica	>600 mg/L
	Iron	>8 mg/L	Silver	>3 mg/L
	Lead	>26µg/L	Tin	>6 mg/L
Sampling Storage & Preservation	Collect samples in clean plastic or glass bottles. Best results are obtained with immediate analysis. Adjust sample pH to 2 or less with Concentrated Sulfuric Acid (about 2 mL per liter). Store at 4 °C (39 °F) or less. Preserved samples may be stored up to 28 days. Warm the samples to room temperature and neutralize with 5N NaOH solution before analysis.			
Tips & Techniques	This test is technique-sensitive. Invert the vials as described here to avoid low results: Hold the vial in a vertical position with the cap pointing up. Turn the vial upside-down. Wait for all of the solution to flow down to the cap. Pause. Return the vial to an upright position. Wait for all the solution to flow to the bottom of the vial. This process equals one inversion.			

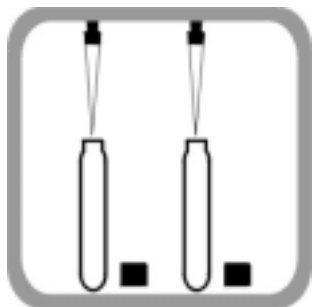


## Procedures

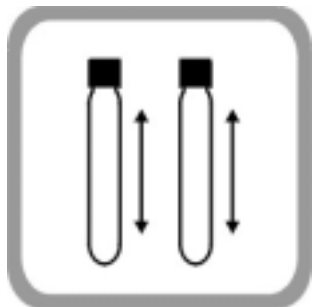
## Chromotropic Acid Method



1. Add the contents of Total Nitrogen-Persulfate Reagent Pillow to each Total Nitrogen Hydroxide Vial. Wipe off any reagent that may get on the lid or the vial threads.



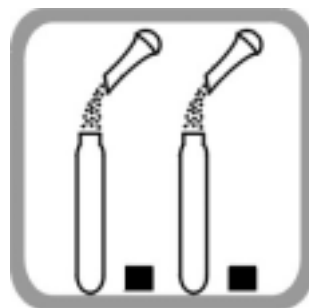
2. Add **0.5 mL** of sample to one Ammonia Nitrogen LR Vial. (the prepared sample)  
Add **0.5 mL** of deionized water to another vial. (the blank)



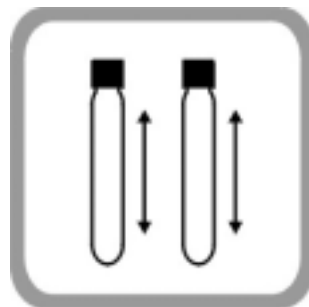
3. Cap vials and shake to dissolve vigorously for at least 30 seconds to mix. The reagent may not dissolve completely after shaking. This will not affect accuracy.



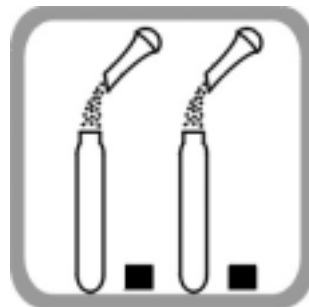
4. Place the vials in the reactor preheated to **105 °C**. Heat for exactly **30 minutes**. Place the hot vials into a rack from the reactor. Cool the vials to room temperature.



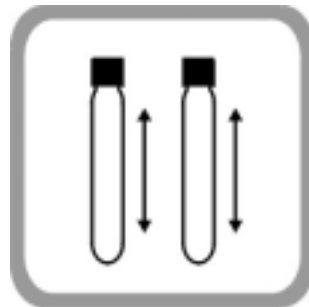
5. Remove the caps from the digested vials and add the contents of one Total Nitrogen Reagent 1 Pillow to each vials.



6. Cap the vials and shake for 15 seconds. A **3 minute** reaction period will begin.



7. Add the contents of one Total Nitrogen Reagent 2 Pillow to each vials.

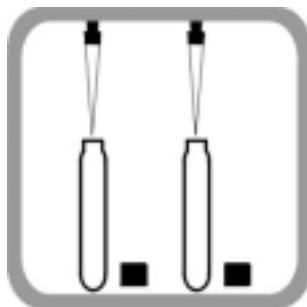


8. Cap the vials and shake for 15 seconds. A **2 minute** reaction period will begin. The reagent may not dissolve completely after shaking. This will not affect accuracy. The solution will begin to turn light yellow.



## Procedures

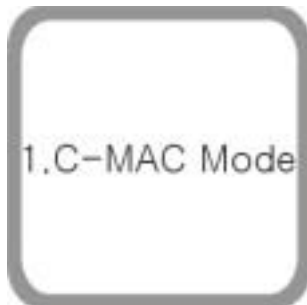
## Chromotropic Acid Method



9. Remove the caps from two vials and add **2 mL** of digested, treated sample to one Total Nitrogen Acid Solution Vial. (the prepared sample). Add **2 mL** of digested, treated reagent blank to the second Total Nitrogen Acid Solution Vial. (the blank)



10. Cap vials and invert 10 times to mix. Use slow, deliberate inversions for complete recovery. The vials will be warm. A **5 minute** reaction period will begin. The yellow color will intensify.



11. After choosing C-MAC mode in the program, choose **Prog.# 69**.

(HACH DR/890 : 69

DR/2010 & 2500 : 395

DR/4000 : 2559)



12. Wipe the blank and place it into the cell holder. Place the cover on the vial. Press Zero.



13. Wipe the prepared sample and place it into the cell holder. Place the cover on the vial. Press Enter. (Results will appear in mg/L N)





## Oxygen Demand, Chemical (COD<sub>Cr</sub>)

### ULR (2~40 mg/L COD)

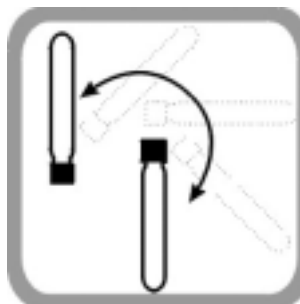
## Reactor Digestion Method

<b>Required Reagents</b>	COD ULR Vial	<b>Cat. NO.</b>	10111-00																
<b>Interference</b>	<p>Chloride is the primary interference when determining COD concentration. Samples with higher chloride concentrations should be diluted. If sample dilution will cause the COD concentration to be too low for accurate determination, add 0.5 g of mercuric sulfate to each COD vial before the sample is added.</p> <table> <tr> <th></th><th>Maximum Cl<sup>-</sup> (mg/L)</th><th>Suggested Cl<sup>-</sup> of diluted samples (mg/L)</th><th>When 0.5g HgSO<sub>4</sub> added Maximum Cl<sup>-</sup> (mg/L)</th></tr> <tr> <td>ULR</td><td>2000</td><td>1000</td><td>NA</td></tr> <tr> <td>LR,HR</td><td>2000</td><td>1000</td><td>LR: 8000, HR: 4000</td></tr> <tr> <td>UHR</td><td>20,000</td><td>10,000</td><td>40,000</td></tr> </table>				Maximum Cl <sup>-</sup> (mg/L)	Suggested Cl <sup>-</sup> of diluted samples (mg/L)	When 0.5g HgSO <sub>4</sub> added Maximum Cl <sup>-</sup> (mg/L)	ULR	2000	1000	NA	LR,HR	2000	1000	LR: 8000, HR: 4000	UHR	20,000	10,000	40,000
	Maximum Cl <sup>-</sup> (mg/L)	Suggested Cl <sup>-</sup> of diluted samples (mg/L)	When 0.5g HgSO <sub>4</sub> added Maximum Cl <sup>-</sup> (mg/L)																
ULR	2000	1000	NA																
LR,HR	2000	1000	LR: 8000, HR: 4000																
UHR	20,000	10,000	40,000																
<b>Sampling Storage &amp; Preservation</b>	<p>Collect samples in glass bottles. Use plastic bottles only if they are known to be free of organic contamination. Test biologically active samples as soon as possible. Homogenize samples containing solids to assure representative samples. Samples treated with sulfuric acid to a pH of less than 2 (about 2 mL per liter) and refrigerated at 4 °C can be stored up to 28 days.</p>																		
<b>Tips &amp; Techniques</b>	<p>Some of the chemicals and apparatus used in this procedure may be hazardous to the health and safety of the user if inappropriately handled or accidentally misused. Wear appropriate eye protection and clothing for adequate user protection. If contact occurs, flush the affected area with running water.</p> <p>Place a safety shield in front of the COD reactor to prevent injury if splattering occurs.</p> <p>The reagent mixture is light-sensitive. Keep unused vials in the opaque shipping container. Refrigerate if possible. Spilled reagent will affect test accuracy and is hazardous to skin and other materials. Wash spills with running water.</p> <p>Run one blank with each set of samples. Run all tests (the samples and the blank) with the same lot of vials.</p> <p>For greater accuracy, analyze a minimum of three replicates and average the results.</p>																		



**Procedures****Reactor Digestion Method**

1. Hold one vial at a 45 degree angle. Add **2 mL** of sample to vial. (the prepared sample)  
Hold one vial at a 45 degree angle. Add **2 mL** of deionized water to vial. (the blank)



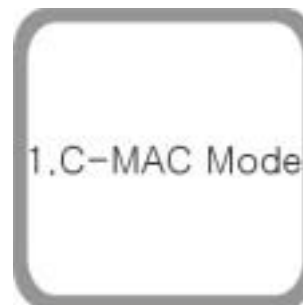
2. Cap the vials tightly. Rinse them with deionized water and wipe with a clean paper towel. Hold the vials by the cap over a sink. Invert gently several times to mix. The samples vials will becoming very hot during mixing.



3. Place the vials in the COD reactor preheated to **150 °C**. Heat for **2 hours**. Turn the reactor off. Wait about 20 minutes for the vials to cool to 120°C or less.



4. Invert each vials several times while still warm. Place the vials into a rack and cool to room temperature.



5. After choosing C-MAC mode in the program, choose **Prog.# 12**.  
(HACH DR/2010 & 2500 : 431  
DR/4000 : 2700)



6. Clean the outside of the vials with a damp towel followed by a dry one to remove fingerprints or other marks.



7. Place the blank into the cell holder. Place the cover on the vial. Press Zero.



8. Place prepared sample into the cell holder. Place the cover on the vial. Press Enter.  
(Results will appear in mg/L COD)

Oxygen Demand, Chemical (COD<sub>Cr</sub>)

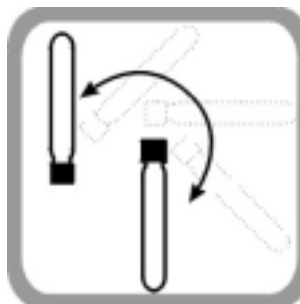
LR (10~150 mg/L COD)

## Reactor Digestion Method

Required Reagents	COD LR Vial	Cat. NO.	10112-00																
Interference	<p>Chloride is the primary interference when determining COD concentration. Samples with higher chloride concentrations should be diluted. If sample dilution will cause the COD concentration to be too low for accurate determination, add 0.5 g of mercuric sulfate to each COD vial before the sample is added.</p> <table> <tr> <th></th><th>Maximum Cl<sup>-</sup> (mg/L)</th><th>Suggested Cl<sup>-</sup> of diluted samples (mg/L)</th><th>When 0.5g HgSO<sub>4</sub> added Maximum Cl<sup>-</sup> (mg/L)</th></tr> <tr> <td>ULR</td><td>2000</td><td>1000</td><td>NA</td></tr> <tr> <td>LR,HR</td><td>2000</td><td>1000</td><td>LR: 8000, HR: 4000</td></tr> <tr> <td>UHR</td><td>20,000</td><td>10,000</td><td>40,000</td></tr> </table>				Maximum Cl <sup>-</sup> (mg/L)	Suggested Cl <sup>-</sup> of diluted samples (mg/L)	When 0.5g HgSO <sub>4</sub> added Maximum Cl <sup>-</sup> (mg/L)	ULR	2000	1000	NA	LR,HR	2000	1000	LR: 8000, HR: 4000	UHR	20,000	10,000	40,000
	Maximum Cl <sup>-</sup> (mg/L)	Suggested Cl <sup>-</sup> of diluted samples (mg/L)	When 0.5g HgSO <sub>4</sub> added Maximum Cl <sup>-</sup> (mg/L)																
ULR	2000	1000	NA																
LR,HR	2000	1000	LR: 8000, HR: 4000																
UHR	20,000	10,000	40,000																
Sampling Storage & Preservation	<p>Collect samples in glass bottles. Use plastic bottles only if they are known to be free of organic contamination. Test biologically active samples as soon as possible. Homogenize samples containing solids to assure representative samples. Samples treated with sulfuric acid to a pH of less than 2 (about 2 mL per liter) and refrigerated at 4 °C can be stored up to 28 days.</p>																		
Tips & Techniques	<p>Some of the chemicals and apparatus used in this procedure may be hazardous to the health and safety of the user if inappropriately handled or accidentally misused. Wear appropriate eye protection and clothing for adequate user protection. If contact occurs, flush the affected area with running water.</p> <p>Place a safety shield in front of the COD reactor to prevent injury if splattering occurs.</p> <p>The reagent mixture is light-sensitive. Keep unused vials in the opaque shipping container. Refrigerate if possible.</p> <p>Spilled reagent will affect test accuracy and is hazardous to skin and other materials. Wash spills with running water.</p> <p>Run one blank with each set of samples. Run all tests (the samples and the blank) with the same lot of vials.</p> <p>For greater accuracy, analyze a minimum of three replicates and average the results.</p>																		

**Procedures****Reactor Digestion Method**

1. Hold one vial at a 45 degree angle. Add **2 mL** of sample to vial. (the prepared sample)  
Hold one vial at a 45 degree angle. Add **2 mL** of deionized water to vial. (the blank)



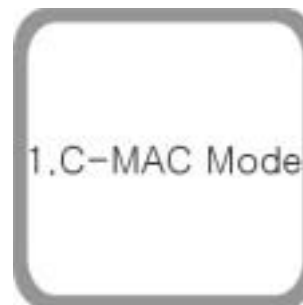
2. Cap the vials tightly. Rinse them with deionized water and wipe with a clean paper towel. Hold the vials by the cap over a sink. Invert gently several times to mix. The samples vials will becoming very hot during mixing.



3. Place the vials in the COD reactor preheated to **150 °C**. Heat for **2 hours**. Turn the reactor off. Wait about 20 minutes for the vials to cool to 120°C or less.



4. Invert each vials several times while still warm. Place the vials into a rack and cool to room temperature.



5. After choosing C-MAC mode in the program, choose **Prog.# 16**.  
(HACH DR/890 : 16  
DR/2010 & 2500 : 430  
DR/4000 : 2710)



6. Clean the outside of the vials with a damp towel followed by a dry one to remove fingerprints or other marks.



7. Place the blank into the cell holder. Place the cover on the vial. Press Zero.



8. Place prepared sample into the cell holder. Place the cover on the vial. Press Enter.  
(Results will appear in mg/L COD)



## Oxygen Demand, Chemical (COD<sub>Cr</sub>)

### HR (100~1500 mg/L COD)

## Reactor Digestion Method

Required Reagents	COD HR Vial	Cat. NO.	10113-00																
Interference	<p>Chloride is the primary interference when determining COD concentration. Samples with higher chloride concentrations should be diluted. If sample dilution will cause the COD concentration to be too low for accurate determination, add 0.5 g of mercuric sulfate to each COD vial before the sample is added.</p> <table> <tr> <th></th><th>Maximum Cl<sup>-</sup> (mg/L)</th><th>Suggested Cl<sup>-</sup> of diluted samples (mg/L)</th><th>When 0.5g HgSO<sub>4</sub> added Maximum Cl<sup>-</sup> (mg/L)</th></tr> <tr> <td>ULR</td><td>2000</td><td>1000</td><td>NA</td></tr> <tr> <td>LR,HR</td><td>2000</td><td>1000</td><td>LR: 8000, HR: 4000</td></tr> <tr> <td>UHR</td><td>20,000</td><td>10,000</td><td>40,000</td></tr> </table>				Maximum Cl <sup>-</sup> (mg/L)	Suggested Cl <sup>-</sup> of diluted samples (mg/L)	When 0.5g HgSO <sub>4</sub> added Maximum Cl <sup>-</sup> (mg/L)	ULR	2000	1000	NA	LR,HR	2000	1000	LR: 8000, HR: 4000	UHR	20,000	10,000	40,000
	Maximum Cl <sup>-</sup> (mg/L)	Suggested Cl <sup>-</sup> of diluted samples (mg/L)	When 0.5g HgSO <sub>4</sub> added Maximum Cl <sup>-</sup> (mg/L)																
ULR	2000	1000	NA																
LR,HR	2000	1000	LR: 8000, HR: 4000																
UHR	20,000	10,000	40,000																
Sampling Storage & Preservation	<p>Collect samples in glass bottles. Use plastic bottles only if they are known to be free of organic contamination. Test biologically active samples as soon as possible. Homogenize samples containing solids to assure representative samples. Samples treated with sulfuric acid to a pH of less than 2 (about 2 mL per liter) and refrigerated at 4 °C can be stored up to 28 days.</p>																		
Tips & Techniques	<p>Some of the chemicals and apparatus used in this procedure may be hazardous to the health and safety of the user if inappropriately handled or accidentally misused. Wear appropriate eye protection and clothing for adequate user protection. If contact occurs, flush the affected area with running water. Place a safety shield in front of the COD reactor to prevent injury if splattering occurs. The reagent mixture is light-sensitive. Keep unused vials in the opaque shipping container. Refrigerate if possible. Spilled reagent will affect test accuracy and is hazardous to skin and other materials. Wash spills with running water. Run one blank with each set of samples. Run all tests (the samples and the blank) with the same lot of vials. For greater accuracy, analyze a minimum of three replicates and average the results.</p>																		

**Procedures****Reactor Digestion Method**

1. Hold one vial at a 45 degree angle. Add **2 mL** of sample to vial. (the prepared sample)  
Hold one vial at a 45 degree angle. Add **2 mL** of deionized water to vial. (the blank)



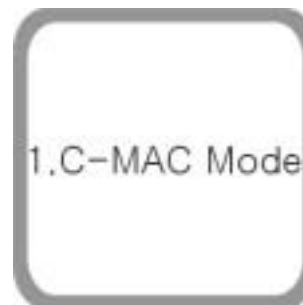
2. Cap the vials tightly. Rinse them with deionized water and wipe with a clean paper towel. Hold the vials by the cap over a sink. Invert gently several times to mix. The samples vials will becoming very hot during mixing.



3. Place the vials in the COD reactor preheated to **150 °C**. Heat for **2 hours**. Turn the reactor off. Wait about 20 minutes for the vials to cool to 120°C or less.



4. Invert each vials several times while still warm. Place the vials into a rack and cool to room temperature.



5. After choosing C-MAC mode in the program, choose **Prog.# 17**.  
(HACH DR/890 : 17  
DR/2010 & 2500 : 435  
DR/4000 : 2720)



6. Clean the outside of the vials with a damp towel followed by a dry one to remove fingerprints or other marks.



7. Place the blank into the cell holder. Place the cover on the vial. Press Zero.



8. Place prepared sample into the cell holder. Place the cover on the vial. Press Enter.  
(Results will appear in mg/L COD)



## Oxygen Demand, Chemical (COD<sub>Cr</sub>)

### UHR (1000~15000 mg/L COD)

## Reactor Digestion Method

<b>Required Reagents</b>	COD HR Vial	<b>Cat. NO.</b>	10113-00																
<b>Interference</b>	<p>Chloride is the primary interference when determining COD concentration. Samples with higher chloride concentrations should be diluted. If sample dilution will cause the COD concentration to be too low for accurate determination, add 0.5 g of mercuric sulfate to each COD vial before the sample is added.</p> <table> <tr> <th></th><th>Maximum Cl<sup>-</sup> (mg/L)</th><th>Suggested Cl<sup>-</sup> of diluted samples (mg/L)</th><th>When 0.5g HgSO<sub>4</sub> added Maximum Cl<sup>-</sup> (mg/L)</th></tr> <tr> <td>ULR</td><td>2000</td><td>1000</td><td>NA</td></tr> <tr> <td>LR,HR</td><td>2000</td><td>1000</td><td>LR: 8000, HR: 4000</td></tr> <tr> <td>UHR</td><td>20,000</td><td>10,000</td><td>40,000</td></tr> </table>				Maximum Cl <sup>-</sup> (mg/L)	Suggested Cl <sup>-</sup> of diluted samples (mg/L)	When 0.5g HgSO <sub>4</sub> added Maximum Cl <sup>-</sup> (mg/L)	ULR	2000	1000	NA	LR,HR	2000	1000	LR: 8000, HR: 4000	UHR	20,000	10,000	40,000
	Maximum Cl <sup>-</sup> (mg/L)	Suggested Cl <sup>-</sup> of diluted samples (mg/L)	When 0.5g HgSO <sub>4</sub> added Maximum Cl <sup>-</sup> (mg/L)																
ULR	2000	1000	NA																
LR,HR	2000	1000	LR: 8000, HR: 4000																
UHR	20,000	10,000	40,000																
<b>Sampling Storage &amp; Preservation</b>	<p>Collect samples in glass bottles. Use plastic bottles only if they are known to be free of organic contamination. Test biologically active samples as soon as possible. Homogenize samples containing solids to assure representative samples. Samples treated with sulfuric acid to a pH of less than 2 (about 2 mL per liter) and refrigerated at 4 °C can be stored up to 28 days.</p>																		
<b>Tips &amp; Techniques</b>	<p>Some of the chemicals and apparatus used in this procedure may be hazardous to the health and safety of the user if inappropriately handled or accidentally misused. Wear appropriate eye protection and clothing for adequate user protection. If contact occurs, flush the affected area with running water.</p> <p>Place a safety shield in front of the COD reactor to prevent injury if splattering occurs.</p> <p>The reagent mixture is light-sensitive. Keep unused vials in the opaque shipping container. Refrigerate if possible. Spilled reagent will affect test accuracy and is hazardous to skin and other materials. Wash spills with running water.</p> <p>Run one blank with each set of samples. Run all tests (the samples and the blank) with the same lot of vials.</p> <p>For greater accuracy, analyze a minimum of three replicates and average the results.</p>																		

**Procedures****Reactor Digestion Method**

1. Hold one vial at a 45 degree angle. Add **0.2 mL** of sample to vial. (the prepared sample)  
Hold one vial at a 45 degree angle. Add **0.2 mL** of deionized water to vial. (the blank)



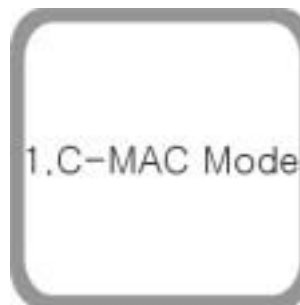
2. Cap the vials tightly. Rinse them with deionized water and wipe with a clean paper towel. Hold the vials by the cap over a sink. Invert gently several times to mix. The samples vials will becoming very hot during mixing.



3. Place the vials in the COD reactor preheated to **150 °C**. Heat for **2 hours**. Turn the reactor off. Wait about 20 minutes for the vials to cool to 120°C or less.



4. Invert each vials several times while still warm. Place the vials into a rack and cool to room temperature.



5. After choosing C-MAC mode in the program, choose **Prog.# 17**.  
(HACH DR/890 : 17  
DR/2010 & 2500 : 435  
DR/4000 : 2720)



6. Clean the outside of the vials with a damp towel followed by a dry one to remove fingerprints or other marks.



7. Place the blank into the cell holder. Place the cover on the vial. Press Zero.



8. Place prepared sample into the cell holder. Place the cover on the vial. Press Enter.  
(Results will appear in mg/L COD)  
Multiply the result by 10.



## Phosphorus, Reactive, LR

(0.06 ~ 5.00 mg/L PO<sub>4</sub><sup>3-</sup> / 0.02 ~ 1.60 mg/L P )

## Ascorbic Acid Method

Required Reagents	Phosphorus Vial PO <sub>4</sub> -P LR Reagent Pillow	Cat. NO.	10712-00
Interferences	Aluminum	Greater than 200 mg/L	
	Arsenate	At all levels	
	Chromium	Greater than 100 mg/L	
	Copper, Silicate	Greater than 10 mg/L	
	Iron	Greater than 100 mg/L	
	Nickel	Greater than 300 mg/L	
	Highly buffered samples or extreme pH	May exceed the buffering capacity of the reagents and require sample pretreatment.	
	Silica	Greater than 50 mg/L	
	Sulfide	Greater than 6 mg/L : Swirling constantly 25mL of sample, add bromine water drop-wise until a permanent yellow color appears. Add phenol solution drop-wise until the yellow color disappears.	
	Turbidity or color	May cause inconsistent results.	
Zinc	Greater than 80 mg/L		
Sampling Storage & Preservation	Collect samples in plastic or glass bottles that have been acid cleaned with 1:1 HCl and rinsed with deionized water. Do not use commercial detergents containing phosphate for cleaning glassware used in this test. Analyze samples immediately after collection for best results. If prompt analysis is impossible, preserve samples up to 48 hours by filtering immediately and storing at 4 °C. Warm samples to room temperature before analysis.		
Tips & Techniques	Store the PO <sub>4</sub> -P LR reagent pillows in a cool, dry environment.		





## Procedures

## Ascorbic Acid Method

## 1.C-MAC Mode

1. After choosing C-MAC mode in the program, choose **Prog.# 82**.

(HACH DR/890 : 82

DR/2010 & 2500 : 535

DR/4000 : 3035)

2. Add **5 mL** of sample to a vial. Cap and mix.

3. Clean the outside of the vials with a damp towel followed by a dry one to remove fingerprints or other marks..

4. Wipe the blank and place it into the cell holder.  
Place the cover on the vial.  
Press Zero.

5. Add the contents of one PO<sub>4</sub>-P LR Reagent Pillow to the vial. Cap and shake for 10 ~ 15 seconds. The powder will not dissolve completely. A **2 minute** reaction period will begin. Read samples between 2 and 8 minutes after adding the reagent.

6. Clean the outside of the vials with a damp towel followed by a dry one to remove fingerprints or other marks.

7. Wipe the prepared sample and place it into the cell holder. Place the cover on the vial. Press Enter.  
(Results will appear in mg/L P)  
Generally Chemical form of hach spectrophotometer is PO<sub>4</sub><sup>3-</sup>.



## Phosphorus, Reactive, HR

(1.0 ~ 100 mg/L  $\text{PO}_4^{3-}$  / 0.4 ~ 30.0 mg/L P)

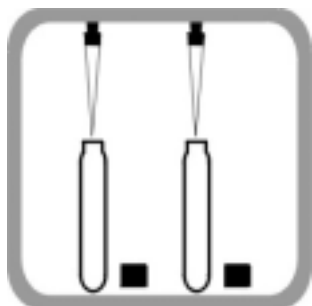
## Molybdovanadate Method

Required Reagents	Phosphorus Vial TP Solution 2	Cat. NO.	10723-00
Interferences	Arsenate	Only interferes if the sample is heated	
	Iron, ferrous	Above 100 mg/L	
	Molybdate	Above 1000 mg/L : negative inteference	
	Silica	Only interferes if the sample is heated	
	Highly buffered samples or extreme pH	May exceed the buffering capacity of the reagents and require sample pretreatment.	
	Temperature	Less than 18 , Greater than 25	
	Other	Fluoride, thorium, bismuth, thiosulfate or thiocyanate  Pyrophosphate, tetraborate, selenate, benzoate, citrate, oxalate, lactate, tartrate, salicylate, $\text{Al}^{3+}$ , $\text{Fe}^{3+}$ , $\text{Mg}^{2+}$ , $\text{Ca}^{2+}$ , $\text{Ba}^{2+}$ , $\text{Sr}^{2+}$ , $\text{Li}^{+}$ , $\text{Na}^{+}$ , $\text{K}^{+}$ , $\text{NH}_4^{+}$ , $\text{Cd}^{2+}$ , $\text{Mn}^{2+}$ , $\text{NO}_3^{-}$ , $\text{NO}_2^{-}$ , $\text{SO}_4^{2-}$ , $\text{SO}_3^{2-}$ , $\text{Pb}^{2+}$ , $\text{Hg}^{+}$ , $\text{Hg}^{2+}$ , $\text{Sn}^{2+}$ , $\text{Cu}^{2+}$ , $\text{Ni}^{2+}$ , $\text{Ag}^{+}$ , $\text{U}^{4+}$ , $\text{Zn}^{4+}$ , $\text{AsO}_3^{-}$ , $\text{Br}^{-}$ , $\text{CO}_3^{2-}$ , $\text{ClO}_4^{-}$ , $\text{CN}^{-}$ , $\text{IO}_3^{-}$ , $\text{SiO}_4^{4-}$ : Above 1000 mg/L	
Sampling Storage & Preservation	Collect samples in plastic or glass bottles that have been acid cleaned with 1:1 HCl and rinsed with deionized water. Do not use commercial detergents containing phosphate for cleaning glassware used in this test. Analyze samples immediately after collection for best results. If prompt analysis is impossible, samples may be preserved up to 28 days by adjusting the pH to 2 or less with sulfuric acid (about 2 mL per liter) and storing at 4 °C. Warm samples to room temperature and neutralize with 5N NaOH before analysis.		



## Procedures

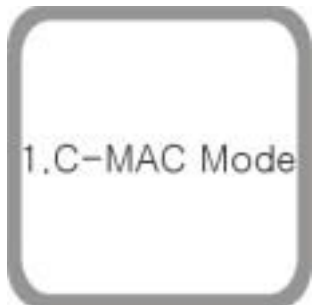
## Molybdovanadate Method



1. Add **5 mL** of sample to one Ammonia Nitrogen HR Vial. (the prepared sample)  
Add **5 mL** of deionized water to another vial. (the blank)



2. Cap and mix. A **3 minute** reaction period will begin. (A 7 minute reaction time is for samples at 23 °C. For samples at 13 °C, wait 15 minutes. For samples at 33 °C, wait 2 minutes.) Read the sample within 2 minutes after the timer beeps.



3. After choosing C-MAC mode in the program, choose **Prog.# 86**.  
(HACH DR/890 : 86  
DR/2010 & 2500 : 540  
DR/4000 : 3000)



4. Clean the outside of the vials with a damp towel followed by a dry one to remove fingerprints or other marks.



5. Wipe the blank and place it into the cell holder.  
Place the cover on the vial.  
Press Zero.



6. Wipe the prepared sample and place it into the cell holder. Place the cover on the vial. Press Enter.  
(Results will appear in mg/L P)  
Generally Chemical form of hach spectrophotometer is  $\text{PO}_4^{3-}$ .



## Phosphorus, Total, LR

(0.06 ~ 3.50 mg/L PO<sub>4</sub><sup>3-</sup> / 0.02 ~ 1.10 mg/L P )

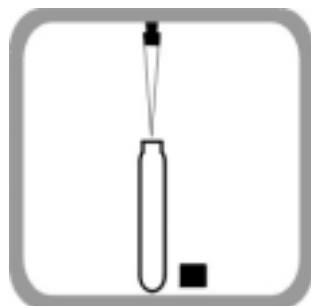
## Acid Persulfate Method

Required Reagents	TP Vial		Cat. NO.	10612-00
	TP Solution 1			
	TP Persulfate Reagent Pillow			
	TP LR Reagent Pillow			
Interferences	Aluminum	Greater than 200 mg/L	Nickel	Greater than 300 mg/L
	Arsenate	At all levels	Silica	Greater than 50 mg/L
	Chromium	Greater than 100 mg/L	Turbidity	May cause inconsistent results.
	Copper, Silicate	Greater than 10 mg/L	Zinc	Greater than 80mg/L
	Iron	Greater than 100 mg/L		
	Highly buffered samples or extreme pH	May exceed the buffering capacity of the reagents and require sample pretreatment.		
	Sulfide	Greater than 6 mg/L : Swirling constantly 25mL of sample, add bromine water drop-wise until a permanent yellow color appears. Add phenol solution drop-wise until the yellow color disappears.		
Sampling Storage & Preservation	Collect samples in plastic or glass bottles that have been acid cleaned with 1:1 HCl and rinsed with deionized water. Do not use commercial detergents containing phosphate for cleaning glassware used in this test. Analyze samples immediately after collection for best results. If prompt analysis is impossible, samples may be preserved up to 28 days by adjusting the pH to 2 or less with sulfuric acid (about 2 mL per liter) and storing at 4 °C. Warm samples to room temperature and neutralize with 5N NaOH before analysis.			
Tips & Techniques	Store the PO <sub>4</sub> -P LR reagent pillows in a cool, dry environment. Place a safety shield in front of the COD reactor to prevent injury if splattering occurs. Final samples will contain molybdenum and have a pH less than 2 and are considered corrosive.			



## Procedures

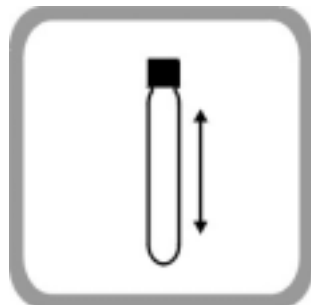
## Acid Persulfate Method



1. Add 5 mL of sample to a vial.



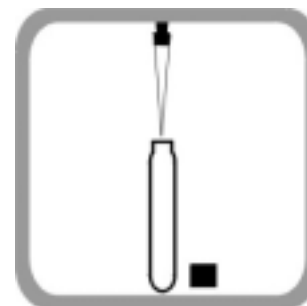
2. Add the contents of one TP Persulfate Reagent Pillow to the vial.



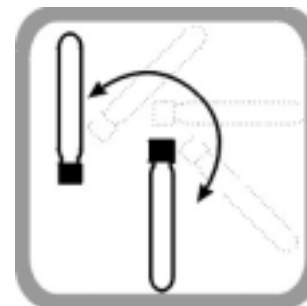
3. Cap tightly and shake to dissolve.



4. Place the vials in the reactor preheated to 120 °C. Heat for exactly **30 minutes**. Place the hot vials into a rack from the reactor. Cool the vials to room temperature.



5. Add 2 mL of TP Solution-1 to the vial.



6. Cap and invert to mix.



7. After choosing C-MAC mode in the program, choose **Prog.# 82**.

(HACH DR/890 : 82

DR/2010 : 535

DR/2500 : 536

DR/4000 : 3036)



8. Clean the outside of the vials with a damp towel followed by a dry one to remove fingerprints or other marks.



## Procedures

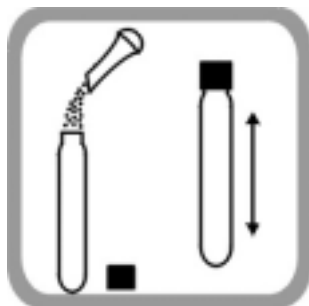
## Acid Persulfate Method



9. Wipe the blank and place it into the cell holder.

Place the cover on the vial.

Press Zero.



10. Add the contents of one TP LR Reagent Pillow to the vial. Cap and shake for 10 ~ 15 seconds. The powder will not dissolve completely. A **2 minute** reaction period will begin. Read samples between 2 and 8 minutes after adding the reagent.



11. Clean the outside of the vials with a damp towel followed by a dry one to remove fingerprints or other marks..



12. Wipe the prepared sample and place it into the cell holder. Place the cover on the vial. Press Enter.

(Results will appear in mg/L P)

Generally Chemical form of hach spectrophotometer is  $\text{PO}_4^{3-}$ .





## Phosphorus, Total, HR

(1.0 ~ 100 mg/L  $\text{PO}_4^{3-}$  / 0.4 ~ 30.0 mg/L P )

## Molybdovanadate

## Method

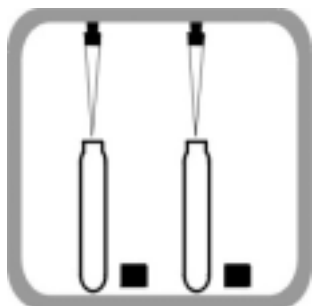
Required Reagents	TP Vial	Cat. NO.	10623-00
	TP Solution 1		
	TP Persulfate Reagent Pillow		
	TP Solution 2		
Interferences	Arsenate	Only interferes if the sample is heated	
	Iron, ferrous	Above 100 mg/L	
	Molybdate	Above 1000 mg/L : negative interference	
	Silica	Only interferes if the sample is heated	
	Highly buffered samples or extreme pH	May exceed the buffering capacity of the reagents and require sample pretreatment.	
	Temperature	Less than 18 , Greater than 25	
	Other	Fluoride, thorium, bismuth, thiosulfate or thiocyanate  Pyrophosphate, tetraborate, selenate, benzoate, citrate, oxalate, lactate, tartrate, salicylate, $\text{Al}^{3+}$ , $\text{Fe}^{3+}$ , $\text{Mg}^{2+}$ , $\text{Ca}^{2+}$ , $\text{Ba}^{2+}$ , $\text{Sr}^{2+}$ , $\text{Li}^{+}$ , $\text{Na}^{+}$ , $\text{K}^{+}$ , $\text{NH}_4^{+}$ , $\text{Cd}^{2+}$ , $\text{Mn}^{2+}$ , $\text{NO}_3^{-}$ , $\text{NO}_2^{-}$ , $\text{SO}_4^{2-}$ , $\text{SO}_3^{2-}$ , $\text{Pb}^{2+}$ , $\text{Hg}^{+}$ , $\text{Hg}^{2+}$ , $\text{Sn}^{2+}$ , $\text{Cu}^{2+}$ , $\text{Ni}^{2+}$ , $\text{Ag}^{+}$ , $\text{U}^{4+}$ , $\text{Zn}^{4+}$ , $\text{AsO}_3^{-}$ , $\text{Br}^{-}$ , $\text{CO}_3^{2-}$ , $\text{ClO}_4^{-}$ , $\text{CN}^{-}$ , $\text{IO}_3^{-}$ , $\text{SiO}_4^{4-}$ : Above 1000 mg/L	
Sampling Storage & Preservation	Collect samples in plastic or glass bottles that have been acid cleaned with 1:1 HCl and rinsed with deionized water. Do not use commercial detergents containing phosphate for cleaning glassware used in this test. Analyze samples immediately after collection for best results. If prompt analysis is impossible, samples may be preserved up to 28 days by adjusting the pH to 2 or less with sulfuric acid (about 2 mL per liter) and storing at 4 °C. Warm samples to room temperature and neutralize with 5N NaOH before analysis.		



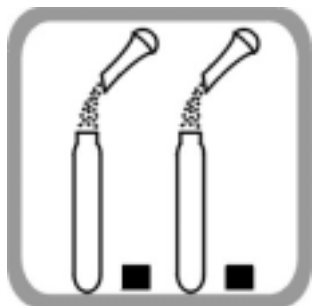


## Procedures

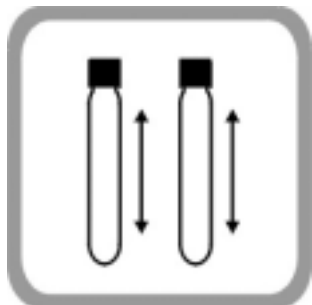
## Molybdovanadate Method



1. Add **5 mL** of sample to one Ammonia Nitrogen HR Vial. (the prepared sample)  
Add **5 mL** of deionized water to another vial. (the blank)



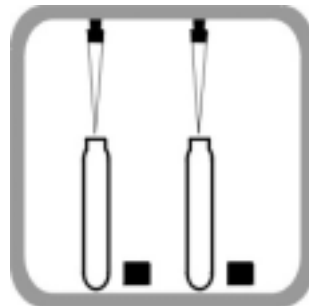
2. Add the contents of TP Persulfate Reagent Pillow to each vial.



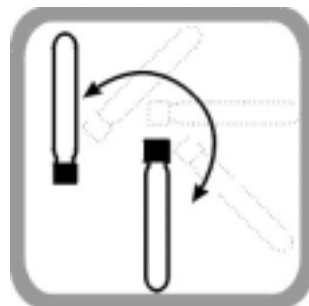
3. Cap and mix to dissolve.



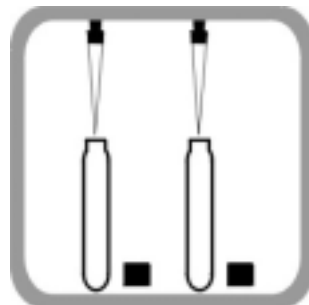
4. Place the vials in the reactor preheated to **120 °C**. Heat for exactly **30 minutes**.  
Place the hot vials into a rack from the reactor. Cool the vials to room temperature.



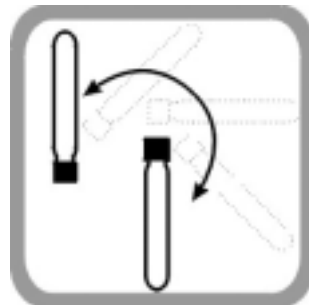
5. Add **2 mL** of TP Solution-1 to each vials.



6. Cap and invert to mix.



7. Add **0.5 mL** of TP Solution-2 to each vials.



8. Cap and invert to mix.  
A **7 minute** reaction period will begin.  
Read samples between 7 and 9 minutes after adding the TP Solution-2.



## Procedures

## Molybdovanadate Method



9. After choosing C-MAC mode in the program, choose **Prog.# 87**.

*(HACH DR/890 : 87*

*DR/2010 & 2500 : 541*

*DR/4000 : 3040)*



10. Clean the outside of the vials with a damp towel followed by a dry one to remove fingerprints or other marks..



11. Wipe the blank and place it into the cell holder.

Place the cover on the vial.

Press Zero.



12. Wipe the prepared sample and place it into the cell holder. Place the cover on the sample cell. Press Enter.

(Results will appear in mg/L P)

Generally Chemical form of hach spectrophotometer is  $\text{PO}_4^{3-}$ .



Silica (1.0 ~ 75.0 mg/L SiO<sub>2</sub>)

## Silicomolybdate Method

Required Reagents	Acid Reagent Pillow for Silica		Cat. NO.	12710-00
	Citric Acid Pillow			
	Molybdate Reagent Pillow			
Interferences	Color, Turbidity	Eliminated by zeroing the instrument with the original sample.		
	Iron	High levels of Fe <sup>2+</sup> and Fe <sup>3+</sup> interfere.		
	Phosphate	>60 mg/L PO <sub>4</sub> <sup>3-</sup> : a negative 2% interference occurs. >75 mg/L PO <sub>4</sub> <sup>3-</sup> : a negative 11% interference occurs.		
	Sulfides	At all levels		
Sampling Storage & Preservation	Collect samples in clean plastic bottles. Analyze samples as soon as possible after collection. If prompt analysis is not possible, store samples at 4 °C (39 °F) for up to 28 days. Warm samples to room temperature before analyzing.			
Tips & Techniques	Occasionally a sample contains silica which reacts very slowly with molybdate. The nature of these “molybdate-unreactive” forms is not known. A pretreatment with Sodium Bicarbonate, then Sulfuric Acid will make these forms reactive to molybdate. The pretreatment is given in Standard Methods for the Examination of Water and Wastewater under Silica-Digestion with Sodium Bicarbonate. A longer reaction time with the sample and the molybdate and acid reagents (before adding citric acid) may help instead of the bicarbonate treatment. Sample temperature should be 15 ~ 25 °C (59 ~ 77 °F)			



## Procedures

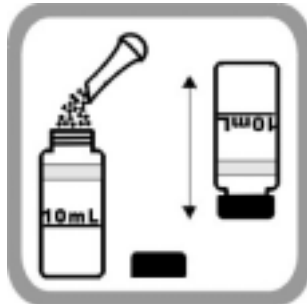
## Silicomolybdate Method



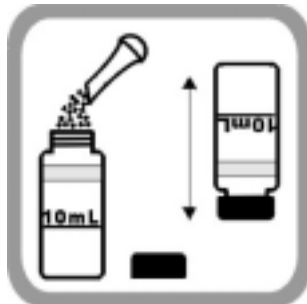
1. Fill a sample cell with **10 mL** of sample.  
(the prepared sample)



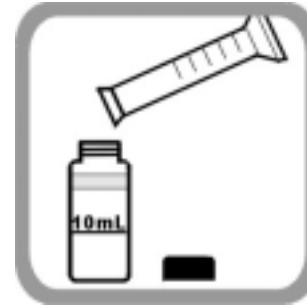
2. Add the contents of one Molybdate  
Reagent Pillow to the sample cell.  
Swirl until completely dissolved.



3. Add the contents of one Acid Reagent  
Pillow for Silica to the sample cell.  
Swirl to mix. A yellow color will develop if  
silica or phosphorus is present.  
A **10 minute** reaction period will begin.



4. Add the contents of one Citric Acid  
Pillow for Silica to the sample cell.  
Swirl to mix.  
A **2 minute** reaction period will begin.  
Any yellow color due to phosphorus is  
removed in this step.



5. Fill a second sample cell with **10 mL**  
of the original sample. (the blank)



6. After choosing C-MAC mode in the  
program, choose **Prog.# 89**.  
(HACH DR/890 : 89  
DR/2010 & 2500 : 656  
DR/4000 : 3350)



7. Within 3 minutes after the timer beeps,  
wipe the blank and place it into the  
cell holder.  
Place the cover on the sample cell.  
Press Zero.



8. Wipe the prepared sample and  
place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L SiO<sub>2</sub>)


**Sulfate (2 ~ 70 mg/L SO<sub>4</sub><sup>2-</sup>)**
**Sulfate Method**

Required Reagents	Sulfate reagent pillow	Cat. NO.	13010-00
Interferences	Calcium	20,000 mg/L as CaCO <sub>3</sub>	
	Chloride	40,000 mg/L as Cl	
	Magnesium	10,000 mg/L as CaCO <sub>3</sub>	
	Silica	500 mg/L as SiO <sub>2</sub>	
Sampling Storage & Preservation	Collect samples in clean plastic or glass bottles. Samples may be stored up to 7 days by cooling to 4 °C (39 °F) or lower. Warm to room temperature before analysis.		
Tips & Techniques	For best results, perform a new calibration for each lot of reagent. For more accurate results, determine a reagent blank value for each new lot of reagent. Follow the procedure using deionized water in place of the sample. Subtract the reagent blank value from the final results or perform a reagent blank adjust. Filter highly colored or turbid samples using filter paper and a funnel. Undissolved powder that has settled does not affect accuracy.		

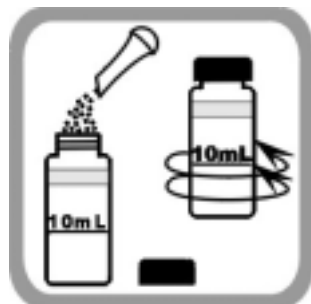


## Procedures

## Sulfate Method



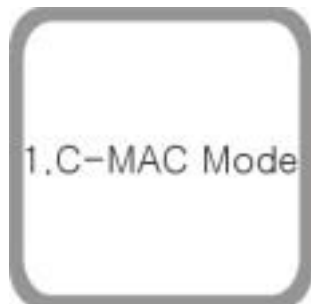
1. Fill a sample cell with **10 mL** of sample.  
(the prepared sample)



2. Add the contents of one Sulfate Reagent Pillow to the sample cell. Swirl to mix.  
A **5 minute** reaction period will begin.  
Do not disturb the cell during this time.



3. Fill a second sample cell with **10 mL** of sample. (the blank)



4. After choosing C-MAC mode in the program, choose **Prog.# 91**.  
(HACH DR/890 : 91  
DR/2010 & 2500 : 680  
DR/4000 : 3450)



5. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



6. Wipe the prepared sample and place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L  $\text{SO}_4^{2-}$ )



7. Clean the sample cells with soap and a brush.

Sulfide (0.005 ~ 0.700 mg/L S<sup>2-</sup>)

## Methylene Blue Method

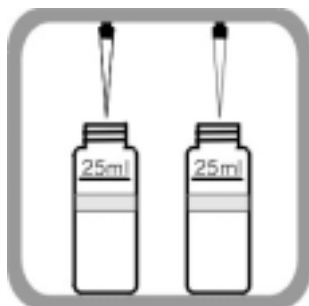
Required Reagents	Sulfide Solution 1		Cat. NO.	13410-00
	Sulfide Solution 2			
Interferences	Strong reducing substances	Sulfite, thiosulfate, hydrosulfite etc : by reducing the blue color or its development		
	Sulfide, high levels	High concentrations of sulfite may inhibit full color development and sample dilution. Some sulfide loss may occur when the sample is diluted.		
	Turbidity	For turbid samples, prepare a sulfide-free blank as follows. Use it in place of the deionized water blank in the procedure. 1. Measure 25 mL of sample into a 50-mL Erlenmeyer flask. 2. Add Bromine Water dropwise with constant swirling until a permanent yellow color just appears. 3. Add Phenol Solution dropwise until the yellow color just disappears. Use this solution to replace the deionized water.		
Sampling, Storage & Preservation	Collect samples in clean plastic or glass bottles. Fill completely and cap tightly. Avoid excessive agitation or prolonged exposure to air. Analyze samples immediately.			
Tips & Techniques	Analyze samples immediately. Do not preserve for later analysis. Avoid excessive agitation of samples to minimize sulfide loss. Some sulfide loss may occur if dilution is necessary. Determine soluble sulfides by centrifuging the sample in completely filled, capped tubes and analyzing the supernatant. Insoluble sulfides are then estimated by subtracting the soluble sulfide concentration from the total sulfide result.			



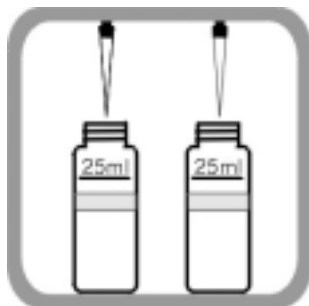


## Procedures

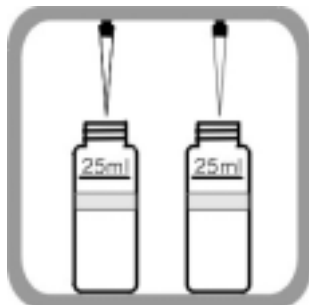
## Methylene Blue Method



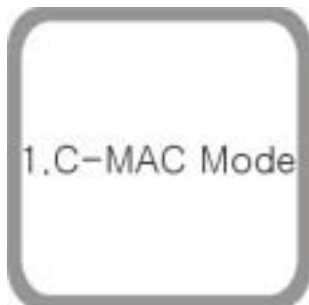
1. Avoid excessive agitation of the sample, use a pipet add **25 mL** of sample to a sample cell.(the prepared sample)  
use a pipet add **25 mL** of deionized water to a second sample cell.(the blank)



2. Add **1 mL** of Sulfide Solution-1 reagent to each cell. Swirl to mix.



3. Add **1 mL** of Sulfide Solution-2 reagent to each cell. Cap and immediately invert to mix. A **5 minute** reaction period will begin.



4. After choosing C-MAC mode in the program, choose **Prog.# 93**.

(HACH DR/890 : 93  
DR/2010 & 2500 : 690  
DR/4000 : 3500)



5. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



6. Wipe the prepared sample and place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L S<sup>2-</sup>)



## Zinc ( 0.01 ~ 3.00 mg/L Zn)

## Zincon Method

Required Reagents	Zinc reagent pillow		Cat. NO.	13610-00
	Cyclohexanone solution			
Interferences	Aluminum	Above 6 mg/L		
	Cadmium	Above 0.5 mg/L		
	Copper	Above 5 mg/L		
	Iron, Ferric	Above 7 mg/L		
	Manganese	Above 5 mg/L		
	Nickel	Above 5 mg/L		
	Organic material	Large amounts may interfere. Pretreat the sample with a mild digestion.		
	Highly buffer & Extreme pH	May exceed the buffering capacity of the reagents and require sample pretreatment. Adjust pH 4~5.		
Sampling Storage & Preservation	Collect samples in acid-cleaned plastic or glass bottles. If prompt analysis is impossible, preserve the sample by adjusting to pH 2 or less with nitric acid (about 2 mL per liter). Preserved samples may be stored up to six months at room temperature. Before analysis, adjust the pH to 4.5 with 5.0 N NaOH. Do not exceed pH 5 as zinc may precipitate.			
Tips & Techniques	Digestion is required for determining total zinc. Zinc Reagent contains cyanide and is very poisonous if taken internally or if fumes are inhaled. Do not add to an acidic sample (pH< 4). Use only glass-stoppered cylinders in this procedure. Wash glassware with 1:1 HCl and rinse with deionized water before use. Use plastic droppers in this procedure. Droppers with rubber bulbs may contaminate the reagent. Adjust the pH of the sample after the total phosphorus digestion to 4.5 with NaOH before analysis. When Zinc Reagent pillow is dissolved, sample should be orange. If the sample is brown or blue, either thezinc concentration is too high, or an interfering metal is present. Dilute the sample and repeat the test.			

**Digestion**

Digestion is required if total zinc is being determined. The following is not the USEPA digestion.

1. If nitric acid has not been added to the sample previously, add 5 mL of Concentrated Nitric Acid to one liter of sample (use a glass serological pipet and pipet filler). If the sample was acidified at collection, add 3 mL of nitric acid to one liter of sample.
2. Transfer 100 mL of acidified sample to a 250-mL Erlenmeyer flask.
3. Add 5 mL of 1:1 Hydrochloric Acid.
4. Heat sample on a Hot Plate for 15 minutes at 95 °C (203 °F). Make sure the sample does not boil.
5. Filter cooled sample through a membrane filter and adjust the volume to 100 mL with Deionized Water
6. Adjust the pH to 4 ~ 5 with 5N NaOH Solution before analysis.



## Procedures

## Zincon Method



1. Fill a 25 mL graduated cylinder with 20mL of sample.



2. Add the contents of one Zinc Reagent Pillow to the cylinder. Stopper. Invert several times to dissolve the powder completely. Inconsistently readings may result for low zinc concentrations if all the particles are not dissolved.



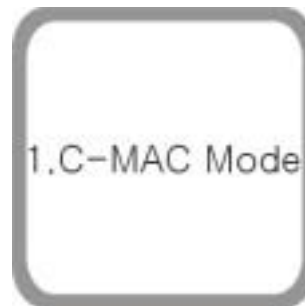
3. Pour 10 mL of the solution into a sample cell.(the blank)



4. Add 0.5 mL of Cyclohexanone solution to the remaining solution in the cylinder. A 30 second reaction period will begin. During the reaction period, stopper the cylinder and shake vigorously.



5. A 30 second reaction period will begin. Pour the solution from cylinder into a sample cell. (the prepared sample)



6. After choosing C-MAC mode in the program, choose **Prog.# 97**.  
(HACH DR/890 : 97  
DR/2010 & 2500 : 780  
DR/4000 : 3850)



7. Wipe the blank and place it into the cell holder.  
Place the cover on the sample cell.  
Press Zero.



8. Wipe the prepared sample and place it into the cell holder.  
Place the cover on the sample cell.  
Press Enter.  
(Results will appear in mg/L Zn)